

XRAY 1/12 PAN CAR

XRAY

2017



EUROPEAN CHAMPION
4x

EUROPEAN JUNIOR CHAMPION
4x

USA CHAMPION
3x

MADE IN EUROPE

UK BRCA CHAMPION
5x

iic CHAMPION

SNOWBIRD CHAMPION
5x

INSTRUCTION MANUAL

BEFORE YOU START

The X12 is a high-competition, high-quality, 1/12 pan car intended for persons aged 16 years and older with previous experience building and operating RC model racing cars. This is not a toy; it is a precision racing model. This model racing car is not intended for use by beginners, inexperienced customers, or by children without direct supervision of a responsible, knowledgeable adult. If you do not fulfill these requirements, please return the kit in unused and unassembled form back to the shop where you have purchased it.

Before building and operating your X12, **YOU MUST** read through all of the operating instructions and instruction manual and fully understand them to get

CUSTOMER SUPPORT

We have made every effort to make these instructions as easy to understand as possible. However, if you have any difficulties, problems, or questions, please do not hesitate to contact the XRAY support team at info@teamxray.com. Also, please visit our Web site at www.teamxray.com to find the latest updates, set-up information, option parts, and many other goodies. We pride ourselves on taking excellent care of our customers.

You can join thousands of XRAY fans and enthusiasts in our online community at:

www.teamxray.com

Failure to follow these instructions will be considered as abuse and/or neglect.

SAFETY PRECAUTIONS

Contains:

LEAD (CAS 7439-92-1) ANTIMONY (CAS 7440-36-0)

WARNING: This product contains a chemical known to the state of California to cause cancer and birth defects or other reproductive harm.

CAUTION: CANCER HAZARD

Contains lead, a listed carcinogen. Lead is harmful if ingested. Wash thoroughly after using. DO NOT use product while eating, drinking or using tobacco products. May cause chronic effects to gastrointestinal tract, CNS, kidneys, and blood. MAY CAUSE BIRTH DEFECTS.

When building, using and/or operating this model always wear protective glasses and gloves.

Take appropriate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation! Please read the instruction manual before building and operating this model and follow all safety precautions. Always keep the instruction manual at hand for quick reference, even after completing the assembly. Use only genuine and original authentic XRAY parts for maximum performance. Using any third party parts on this model will void guaranty immediately.

IMPORTANT NOTES - GENERAL

- This product is not suitable for children under 16 years of age without the direct supervision of a responsible and knowledgeable adult.
- Carefully read all manufacturers warnings and cautions for any parts used in the construction and use of your model.
- Assemble this kit only in places away from the reach of very small children.
- First-time builders and users should seek advice from people who have building experience in order to assemble the model correctly and to allow the model to reach its performance potential.
- Exercise care when using tools and sharp instruments.
- Take care when building, as some parts may have sharp edges.
- Keep small parts out of reach of small children. Children must not be allowed to put any parts in their mouth, or pull vinyl bag over their head.
- Read and follow instructions supplied with paints and/or cement, if used (not included in kit).
- Immediately after using your model, do NOT touch equipment on the model such as the motor and speed controller, because they generate high temperatures. You may seriously burn yourself seriously touching them.
- Follow the operating instructions for the radio equipment at all times.
- Do not put fingers or any objects inside rotating and moving parts, as this may cause damage or serious injury as your finger, hair, clothes, etc. may get caught.
- Be sure that your operating frequency is clear before turning on or running your model, and never share the same frequency with somebody else at the same time. Ensure that others are aware of the operating frequency you are using and when you are using it.
- Use a transmitter designed for ground use with RC cars. Make sure that no one else is using the same frequency as yours in your operating area. Using the same frequency at the same time, whether it is driving, flying or sailing, can cause loss of control of the RC model, resulting in a serious accident.
- Always turn on your transmitter before you turn on the receiver in the car. Always turn off the receiver before turning your transmitter off.
- Keep the wheels of the model off the ground when checking the operation of the radio equipment.
- Disconnect the battery pack before storing your model.
- When learning to operate your model, go to an area that has no obstacles that can damage your model if your model suffers a collision.
- Remove any sand, mud, dirt, grass or water before putting your model away.
- If the model behaves strangely, immediately stop the model, check and clear the problem.
- To prevent any serious personal injury and/or damage to property, be responsible when operating all remote controlled models.
- The model car is not intended for use on public places and roads or areas where its operation can conflict with or disrupt pedestrian or vehicular traffic.
- Because the model car is controlled by radio, it is subject to radio interference from many sources that are beyond your control. Since radio interference can cause momentary loss of control, always allow a safety margin in all directions around the model in order to prevent collisions.
- Do not use your model:
 - Near real cars, animals, or people that are unaware that an RC car is being driven.
 - In places where children and people gather
 - In residential districts and parks
 - In limited indoor spaces
 - In wet conditions
 - In the street
 - In areas where loud noises can disturb others, such as hospitals and residential areas.
 - At night or anytime your line of sight to the model may be obstructed or impaired in any way.

the maximum enjoyment and prevent unnecessary damage. Read carefully and fully understand the instructions before beginning assembly.

Make sure you review this entire manual, download and use set-up book from the web, and examine all details carefully. If for some reason you decide The X12 is not what you wanted or expected, **do not continue any further**. Your hobby dealer cannot accept your X12 kit for return or exchange after it has been partially or fully assembled.

Contents of the box may differ from pictures. In line with our policy of continuous product development, the exact specifications of the kit may vary without prior notice.

XRAY Europe

K Vystavisku 6992
91101 Trenčín
Slovakia, EUROPE
Phone: 421-32-7401100
Fax: 421-32-7401109
E-mail: info@teamxray.com

XRAY USA

RC America, 2030 Century Center Blvd #15
Irving, TX 75062
USA
Phone: (214) 744-2400
Fax: (214) 744-2401
E-mail: xray@rcamerica.com

Improper operation may cause personal and/or property damage. XRAY and its distributors have no control over damage resulting from shipping, improper construction, or improper usage. XRAY assumes and accepts no responsibility for personal and/or property damages resulting from the use of improper building materials, equipment and operations. By purchasing any item produced by XRAY, the buyer expressly warrants that he/she is in compliance with all applicable federal, state and local laws and regulation regarding the purchase, ownership and use of the item. The buyer expressly agrees to indemnify and hold harmless XRAY for all claims resulting directly or indirectly from the purchase, ownership or use of the product. By the act of assembling or operating this product, the user accepts all resulting liability. If the buyer is not prepared to accept this liability, then he/she should return this kit in new, unassembled, and unused condition to the place of purchase.

To prevent any serious personal injury and/or damage to property, please be responsible when operating all remote controlled models.

IMPORTANT NOTES - ELECTRICAL

- Insulate any exposed electrical wiring (using heat shrink tubing or electrical tape) to prevent dangerous short circuits. Take maximum care in wiring, connecting and insulating cables. Make sure cables are always connected securely. Check connectors for if they become loose. And if so, reconnect them securely. Never use R/C models with damaged wires. A damaged wire is extremely dangerous, and can cause short-circuits resulting in fire. Please have wires repaired at your local hobby shop.
- Low battery power will result in loss of control. Loss of control can occur due to a weak battery in either the transmitter or the receiver. Weak running battery may also result in an out of control car if your car's receiver power is supplied by the running battery. Stop operation immediately if the car starts to slow down.
- When not using RC model, always disconnect and remove battery.
- Do not disassemble battery or cut battery cables. If the running battery short-circuits, approximately 300W of electricity can be discharged, leading to fire or burns. Never disassemble battery or cut battery cables.
- Use a recommended charger for the receiver and transmitter batteries and follow the instructions correctly. Over-charging, incorrect charging, or using inferior chargers can cause the batteries to become dangerously hot.

- Recharge battery when necessary. Continual recharging may damage battery and, in the worst case, could build up heat leading to fire. If battery becomes extremely hot during recharging, please ask your local hobby shop for check and/or repair and/or replacement.
- Regularly check the charger for potential hazards such as damage to the cable, plug, casing or other defects. Ensure that any damage is rectified before using the charger again. Modifying the charger may cause short-circuit or overcharging leading to a serious accident. Therefore do not modify the charger.
- Always unplug charger when recharging is finished.
- Do not recharge battery while battery is still warm. After use, battery retains heat. Wait until it cools down before charging.
- Do not allow any metal part to short circuit the receiver batteries or other electrical/electronic device on the model.
- Immediately stop running if your RC model gets wet as may cause short circuit.
- Please dispose of batteries responsibly. Never put batteries into fire.

R/C & BUILDING TIPS

- Make sure all fasteners are properly tightened. Check them periodically.
- Make sure that chassis screws do not protrude from the chassis.
- For the best performance, it is very important that great care is taken to ensure the free movement of all parts.
- Clean all ball-bearings so they move very easily and freely.
- Tap or pre-thread the plastic parts when threading screws.
- Self-tapping screws cut threads into the parts when being tightened. Do not use excessive force when tightening the self-tapping screws because you may strip out the thread in the plastic. We recommended you stop tightening a screw when you feel some resistance.
- Ask your local hobby shop for any advice.

Please support your local hobby shop. We at XRAY Model Racing Cars support all local hobby dealers. Therefore we ask you, if at all possible, to purchase XRAY products at your hobby dealer and give them your support like we do. If you have difficulty finding XRAY products, please check out www.teamxray.com to get advice, or contact us via email at info@teamxray.com, or contact the XRAY distributor in your country.

WARRANTY

XRAY guarantees this model kit to be free from defects in both material and workmanship within 30 days of purchase. The total monetary value under warranty will in no case exceed the cost of the original kit purchased. This warranty does not cover any components damaged by use or modification or as a result of wear. Part or parts missing from this kit must be reported within 30 days of purchase. No part or parts will be sent under warranty without proof of purchase. Should you find a defective or missing part, contact the local distributor. Service and customer support will be provided through local hobby store where you have purchased the kit, therefore make sure to purchase any XRAY products at your local hobby store. This model racing car is considered to be a high-performance racing vehicle. As such this vehicle will be used in an extreme range of conditions and situations, all which may cause premature wear or failure of any component. XRAY has no control over usage of vehicles once they leave the dealer, therefore XRAY can only offer warranty against all manufacturer's defects in materials, workmanship, and assembly at point of sale and before use. No warranties are expressed or implied that cover damage caused by what is considered normal use, or cover or imply how long any model cars' components or electronic components will last before requiring replacement.

Due to the high performance level of this model car you will need to periodically maintain and replace consumable components. Any and all warranty coverage will not cover replacement of any part or component damaged by neglect, abuse, or improper or unreasonable use. This includes but is not limited to

damage from crashing, chemical and/or water damage, excessive moisture, improper or no maintenance, or user modifications which compromise the integrity of components. Warranty will not cover components that are considered consumable on RC vehicles. XRAY does not pay nor refund shipping on any component sent to XRAY or its distributors for warranty. XRAY reserves the right to make the final determination of the warranty status of any component or part.

Limitations of Liability

XRAY makes no other warranties expressed or implied. XRAY shall not be liable for any loss, injury or damages, whether direct, indirect, special, incidental, or consequential, arising from the use, misuse, or abuse of this product and/or any product or accessory required to operate this product. In no case shall XRAY's liability exceed the monetary value of this product.

Take adequate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation.

Disregard of the any of the above cautions may lead to accidents, personal injury, or property damage. XRAY MODEL RACING CARS assumes no responsibility for any injury, damage, or misuse of this product during assembly or operation, nor any addictions that may arise from the use of this product.

All rights reserved.

QUALITY CERTIFICATE

XRAY MODEL RACING CARS uses only the highest quality materials, the best compounds for molded parts and the most sophisticated manufacturing processes of TQM (Total Quality Management). We guarantee that all parts of a newly-purchased kit are manufactured with the highest regard to quality. However, due to the many factors inherent in model racecar competition, we cannot guarantee

any parts once you start racing the car. Products which have been worn out, abused, neglected or improperly operated will not be covered under warranty. We wish you enjoyment of this high-quality and high-performance RC car and wish you best success on the track!

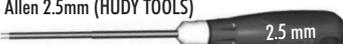
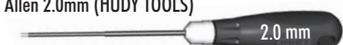
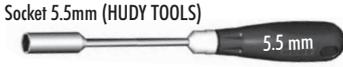
In line with our policy of continuous product development, the exact specifications of the kit may vary. In the unlikely event of any problems with your new kit, you should contact the model shop where you purchased it, quoting the part number.

We do reserve all rights to change any specification without prior notice. All rights reserved.

SYMBOLS USED

 Detail view	 Cut	 Assemble in the specified order
 Apply oil	 Apply CA glue	 Optional parts
 Apply grease	 Assemble left and right sides the same way	 Parts bag used
 Ensure smooth non-binding movement	 Pay attention here	 Assembly view
 Tighten screw gently	 Assemble as many times as specified (here twice)	

TOOLS REQUIRED

Allen 2.5mm (HUDY TOOLS) 		Combination Pliers (HUDY #189020)		Turnbuckle 3mm (HUDY #181030) Turnbuckle 4mm (HUDY #181040)
Allen 2.0mm (HUDY TOOLS) 				Side Cutters (HUDY #189010)
Allen 1.5mm (HUDY TOOLS) 			Scissors (HUDY #188990)	
Socket 5.5mm (HUDY TOOLS) 				
Arm Reamer 3.0mm 				

EQUIPMENT INCLUDED

	HUDY Premium Silicone Oil 700cSt (HUDY #106371 100ml) 3000cSt (HUDY #106431 100ml)		Diff. Grease (HUDY #106211)
---	--	---	--------------------------------

NOT INCLUDED



To ensure that you always have access to the most up-to-date version of the XRAY Set-up Book, XRAY will now be offering only the digital online version at our website at www.teamxray.com. By offering this online version instead of including a hardcopy printed version in kits, you will always be assured of having the most current updated version. The Set-up Book features the T-bar version of the XII, however the majority of all set-up adjustments and theory are the same. We strongly recommend that you read and understand the Set-up Book before operating your car.

SAMPLE OF OPTIONAL PARTS	
#37XXXX	OPTION 1
#37XXXX	OPTION 2
#37XXXX	OPTION 3

XRAY offers wide range of optional tuning parts which are listed in a table like this. Please refer to the exploded view of each main section to verify which parts are included in the kit; other parts are available as optional parts, and must be purchased separately.

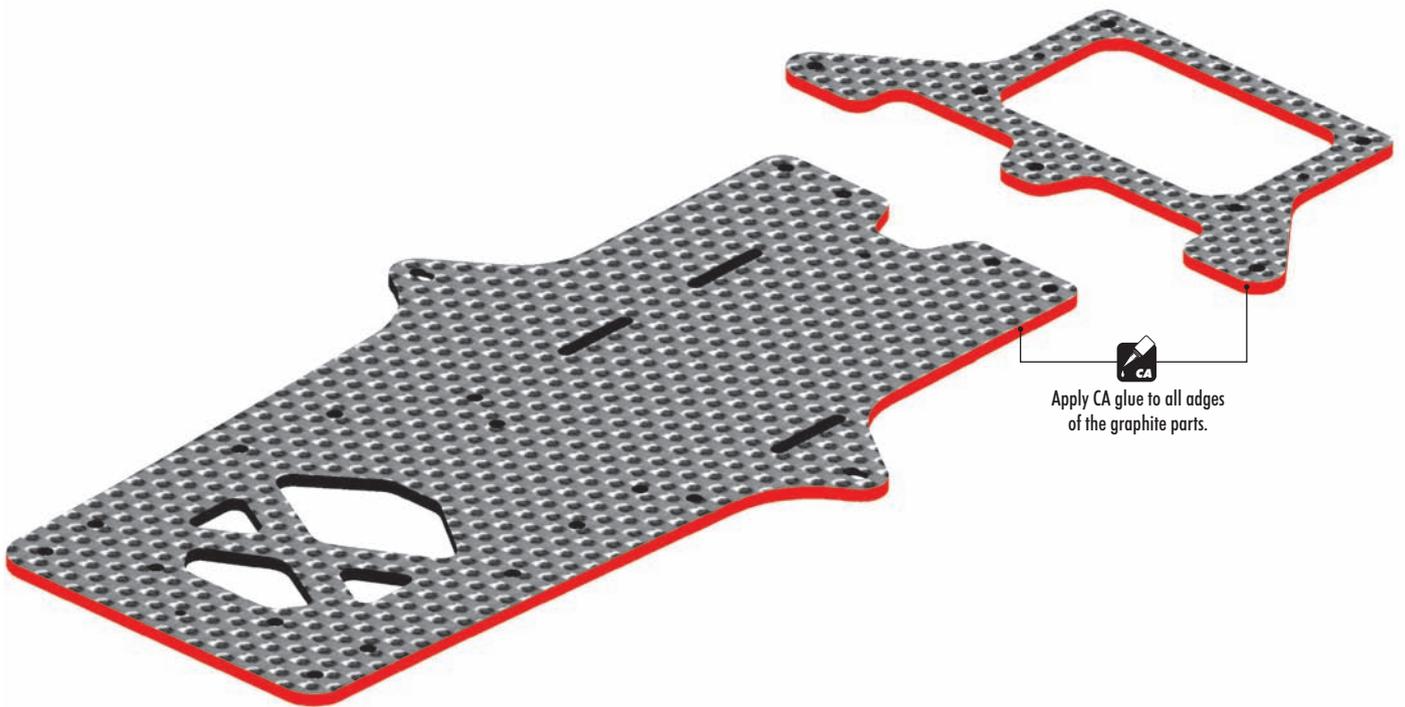
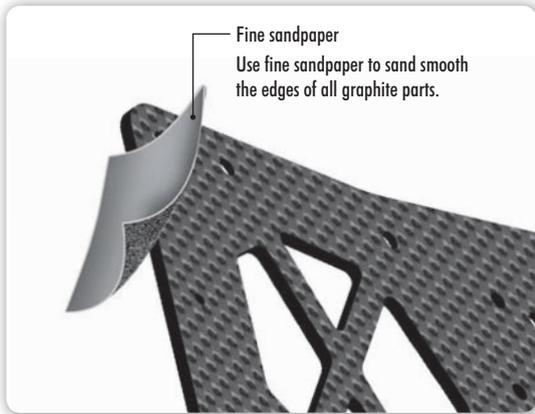
EQUIPMENT REQUIRED

 Transmitter	 Pinion Gear and Setscrew	 Bearing Oil (HUDY #106230)	 Lexan™ Paint
 Receiver	 Electric Motor	 Fibre Tape (HUDY #107870)	 Body Shell
 Speed Controller	 Battery Charger	 Double-sided Tape	
 Steering Servo	 LiPo Battery	 Tires	

GRAPHITE PART PREPARATION

PREPARE ALL GRAPHITE PARTS

To protect and seal edges of graphite parts, sand edges smooth and then apply CA glue.



1. FRONT SUSPENSION



ALU NUTS M3		
#296530-B	ALU BLUE	OPTION
#296530-K	ALU BLACK	OPTION
#296530-O	ALU ORANGE	OPTION
#960031	ALU SILVER	INCLUDED



SUSPENSION ARMS			
#372112	RIGHT	HARD	INCLUDED
#372113	RIGHT	GRAPHITE	OPTION
#372122	LEFT	HARD	INCLUDED
#372123	LEFT	GRAPHITE	OPTION



UPPER ARM MOUNTS			
#372010	RIGHT	MEDIUM	OPTION
#372011	RIGHT	HARD	INCLUDED
#372012	RIGHT	GRAPHITE	OPTION
#372020	LEFT	MEDIUM	OPTION
#372021	LEFT	HARD	INCLUDED
#372022	LEFT	GRAPHITE	OPTION



ALU ECCENTRIC BUSHINGS		
#372316-0	0mm	INCLUDED
#372317-0	0.5mm	OPTION
#372318-0	1.0mm	OPTION

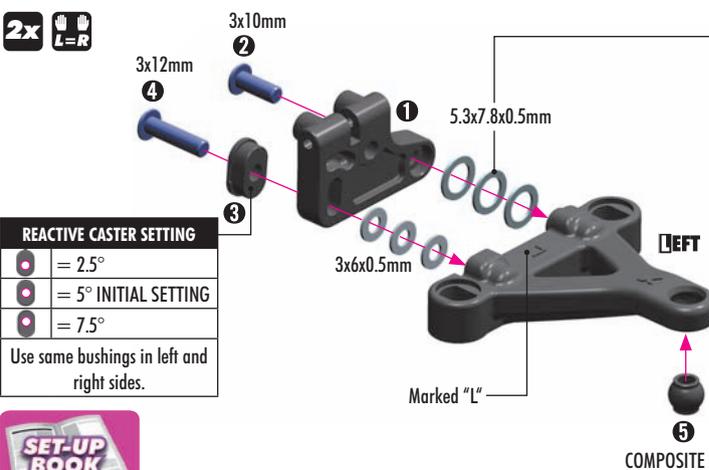
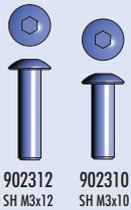


FRONT COIL SPRINGS - SOFT			
#372176	C=1.5	GOLD	OPTION
#372177	C=2.0	SILVER	OPTION
#372178	C=2.5	BLACK	OPTION
#372179	C=3.0	GREY	OPTION

FRONT COIL SPRINGS			
#372180	C=3.5	GOLD	INCLUDED
#372181	C=4.0	SILVER	OPTION
#372182	C=5.0	BLACK	OPTION
#372183	C=5.5	GREY	OPTION



303121-0	ALU SHIM 3x6x0.5MM - ORANGE (10)	372294	STEEL SHIM 0.6MM - GOLD (2)
303122-0	ALU SHIM 3x6x1.0MM - ORANGE (10)	372315	COMPOSITE ECCENTRIC BUSHINGS + CASTER CLIPS (2)
303123-0	ALU SHIM 3x6x2.0MM - ORANGE (10)	372316-0	ALU ECCENTRIC BUSHING 0.0MM - ORANGE (2)
371107	X12'17 GRAPHITE CHASSIS 2.5MM	372620	ADJ. TURNBUCKLE M3x17 MM - HUDY SPRING STEEL™ (2)
372011	COMPOSITE FRONT UPPER ARM MOUNT - RIGHT - HARD	372650	BALL-END 4.2MM - THREADED - HUDY SPRING STEEL™ (2)
372021	COMPOSITE FRONT UPPER ARM MOUNT - LEFT - HARD	373120-0	ALU SHIM 5.3x7.8x0.5MM - ORANGE (10)
372112	COMPOSITE SUSPENSION ARM FRONT LOWER - RIGHT - HARD	373240	PIVOTBALL UNIVERSAL 6.0 MM - HUDY SPRING STEEL™ (2)
372122	COMPOSITE SUSPENSION ARM FRONT LOWER - LEFT - HARD	373241	COMPOSITE PIVOTBALL 6.0 MM - V2 (2)
372131	COMPOSITE FRONT UPPER SUSPENSION ARM - HARD	375220	FRONT WHEEL AXLE (2)
372150	COMPOSITE FRONT UPPER BALL JOINT (2)	377220	FRONT UPPER PIVOT PIN 2x31MM (2)
372180	FRONT COIL SPRING 3.6x6x0.5MM; C=3.5 - GOLD (2)	901304	HEX SCREW SB M3x4 (10)
372211	COMPOSITE STEERING BLOCK - RIGHT - HARD - V3	902310	HEX SCREW SH M3x10 (10)
372221	COMPOSITE STEERING BLOCK - LEFT - HARD - V3	902312	HEX SCREW SH M3x12 (10)
372280	KING PIN (2)	903312	HEX SCREW SFH M3x12 (10)
372290	ALU SHIM 3.2x4.8x0.5 (4)	960031	ALU NUT M3 (10)
372292	STEEL SHIM 0.2MM - SILVER (2)	964032	WASHER S 3.2 x 4.8 x 0.2 (10)
372293	STEEL SHIM 0.4MM - BLACK (2)	965019	E-CLIP 1.9 (10)



UPPER ARM POSITION ADJUSTMENT SHIMS

The shims influence the camber gain change.

MORE shims = less camber gain, reduced initial steering, reduced steering sensitivity (less twitchy).

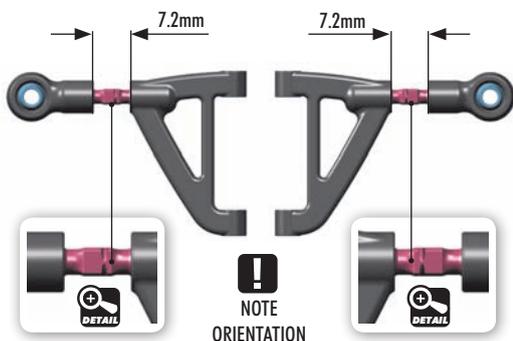
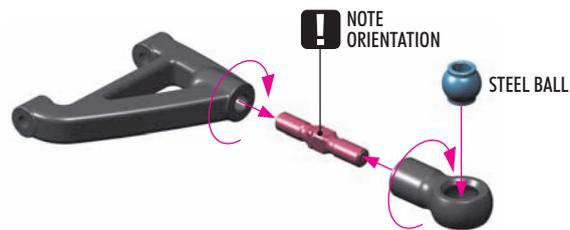
LESS shims = more camber gain, increased initial steering, increased steering sensitivity.

Use same shim thickness on both left & right sides.



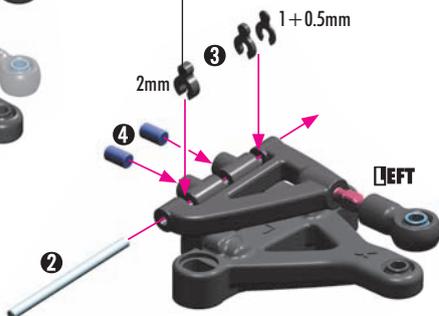
1. FRONT SUSPENSION

2x

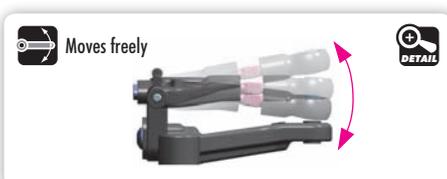
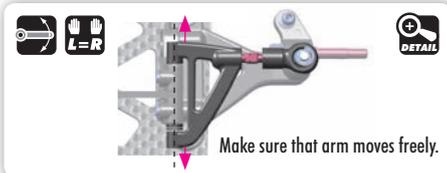


SET-UP BOOK
CAMBER

2x



If the arm does not have enough play, remove the clips and thin the clips slightly with sandpaper. The arms must have free movement and not bind.

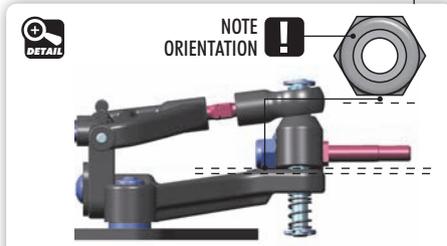
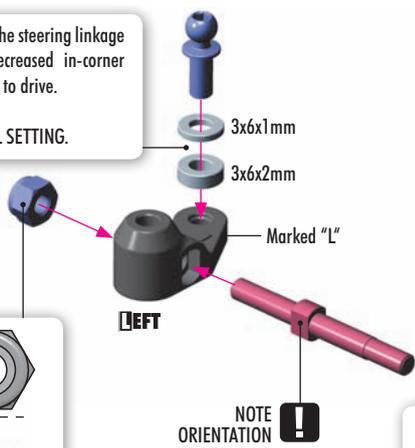


SET-UP BOOK
CASTER

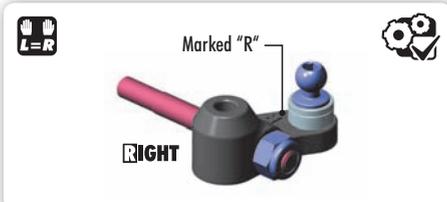
2x

The thickness of shims changes the steering linkage angle. Thicker shims gives decreased in-corner steering, but car becomes easier to drive.
Use 3mm bump steer as INITIAL SETTING.

ALU NUTS M3		
#296530-B	ALU BLUE	OPTION
#296530-K	ALU BLACK	OPTION
#296530-O	ALU ORANGE	OPTION
#960031	ALU SILVER	INCLUDED



The flat of the nut must be **PARALLEL** to the lower arm.



1. FRONT SUSPENSION



372290
S 3.2x4.8x0.5



964032
S 3.2x4.8x0.2



965019
C 1.9

2x L=R

LOW traction & bumpy track
10K cSt (#106511 HUDY 100ml)
HIGH traction & smooth track
30K cSt (#106531 HUDY 100ml)

use HUDY Silicone Oil



The thickness of shims used affects the ride height of the car, so determine the proper amount of shimming based on tire diameter.

LEFT



FRONT RIDE HEIGHT ADJUSTMENT

INITIAL SETTING

- above upper arm (0.5mm)
- above steering block (1.3mm)
- below steering block (0.2mm)

TIP

Arm Reamer 3.0mm



The front suspension parts were updated to eliminate play to ensure better steering performance. The updated holes in the steering blocks may cause a tighter fit of the kingpin in the steering block; it is important that the steering block moves freely but without excessive play. If the kingpin does not insert into the steering block easily, use a 3mm arm reamer to enlarge the hole. Be very careful to remove only enough material so you can insert the kingpin without a lot of force.



OPTION

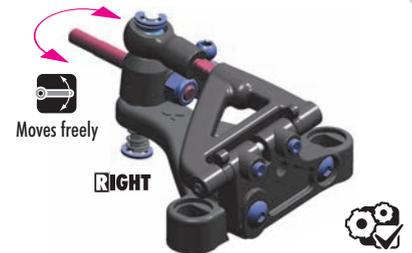
FRONT COIL SPRINGS - SOFT

#372176	C=1.5	GOLD	OPTION
#372177	C=2.0	SILVER	OPTION
#372178	C=2.5	BLACK	OPTION
#372179	C=3.0	GREY	OPTION

FRONT COIL SPRINGS

#372180	C=3.5	GOLD	INCLUDED
#372181	C=4.0	SILVER	OPTION
#372182	C=5.0	BLACK	OPTION
#372183	C=5.5	GREY	OPTION

L=R



RIDE HEIGHT



903312
SFH M3x12

2x L=R

The X12 has adjustable front track-width. There are 3 different bushings - 0mm centric (included in kit), or 0.5mm or 1.0mm eccentric (optional). Use the same bushing in front and rear, and also use the same (mirrored) orientation of the bushing on both right and left sides.

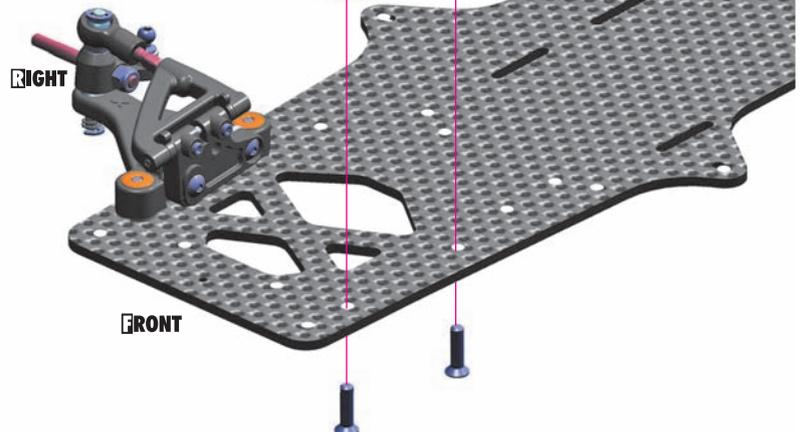
Use the proper matching bushings to achieve the desired front track-width

LEFT	+	RIGHT	=	TRACK-WIDTH
	-1mm			169mm
	-0.5mm			168mm
	0mm			167mm ← INITIAL SETTING
	+0.5mm			166mm
	+1mm			165mm

The number of washers used affects the ride height of the car, so determine the proper amount of shimming based on tire diameter.

INITIAL SETTING = 0.6mm washer (#372294 - GOLD)

RIGHT



FRONT



OPTION

ALU ECCENTRIC BUSHINGS

#372316-0	0mm	INCLUDED
#372317-0	0.5mm	OPTION
#372318-0	1.0mm	OPTION



RIDE HEIGHT TRACK-WIDTH

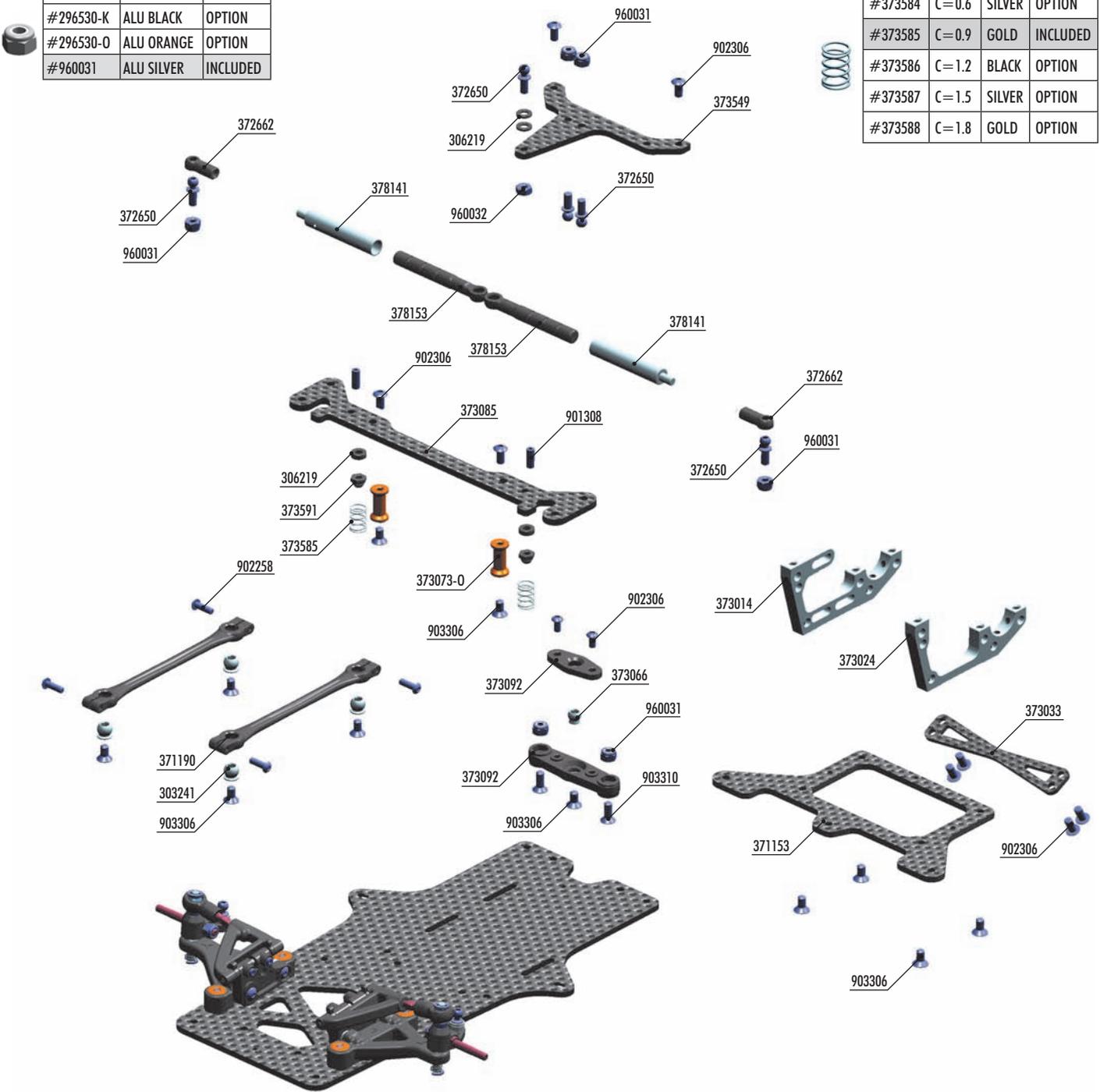
3. REAR SUSPENSION



ALU NUTS M3			
#296530-B	ALU BLUE	OPTION	
#296530-K	ALU BLACK	OPTION	
#296530-O	ALU ORANGE	OPTION	
#960031	ALU SILVER	INCLUDED	



SIDE SPRINGS			
#373584	C=0.6	SILVER	OPTION
#373585	C=0.9	GOLD	INCLUDED
#373586	C=1.2	BLACK	OPTION
#373587	C=1.5	SILVER	OPTION
#373588	C=1.8	GOLD	OPTION



BAG

03

- | | | | |
|----------|---|--------|----------------------------------|
| 303241 | BALL UNIVERSAL 5.8 MM HEX (4) | 373591 | COMPOSITE SIDE SPRING HOLDER (2) |
| 306219 | COMPOSITE SET OF SERVO SHIMS (4) | 378141 | ALU SIDE TUBE (2) |
| 371153 | X12'17 GRAPHITE REAR POD LOWER PLATE 2.5MM | 378153 | COMPOSITE SIDE TUBE SHAFT (2) |
| 371190 | COMPOSITE POD LINK (2) | | |
| 372650 | BALL-END 4.2MM THREADED HUDY SPRING STEEL™ (2) | 901308 | HEX SCREW SB M3x8 (10) |
| 372662 | COMPOSITE BALL-JOINT 4.2 MM (4) | 902258 | HEX SCREW SH M2.5x8 (10) |
| 373014 | ALU REAR BULKHEAD - MOTOR (RIGHT) | 902306 | HEX SCREW SH M3x6 (10) |
| 373024 | ALU REAR BULKHEAD - LEFT | 902310 | HEX SCREW SH M3x10 (10) |
| 373033 | GRAPHITE REAR BULKHEAD BRACE 2MM | 903306 | HEX SCREW SFH M3x6 (10) |
| 373066 | ALU PIVOT BALL | 903310 | HEX SCREW SFH M3x10 (10) |
| 373073-0 | ALU REAR BRACE MOUNT 16MM- ORANGE (2) | 960031 | ALU NUT M3 (10) |
| 373085 | X12'17 GRAPHITE REAR BRACE 2.5MM | 960032 | NUT M3 (10) |
| 373092 | COMPOSITE LOWER & UPPER PIVOT BRACE - LOW ROLL-CENTER | | |
| 373549 | X12'17 GRAPHITE REAR POD UPPER PLATE 2.5MM | | |
| 373585 | SIDE SPRING C=0.9 - GOLD (2) | | |

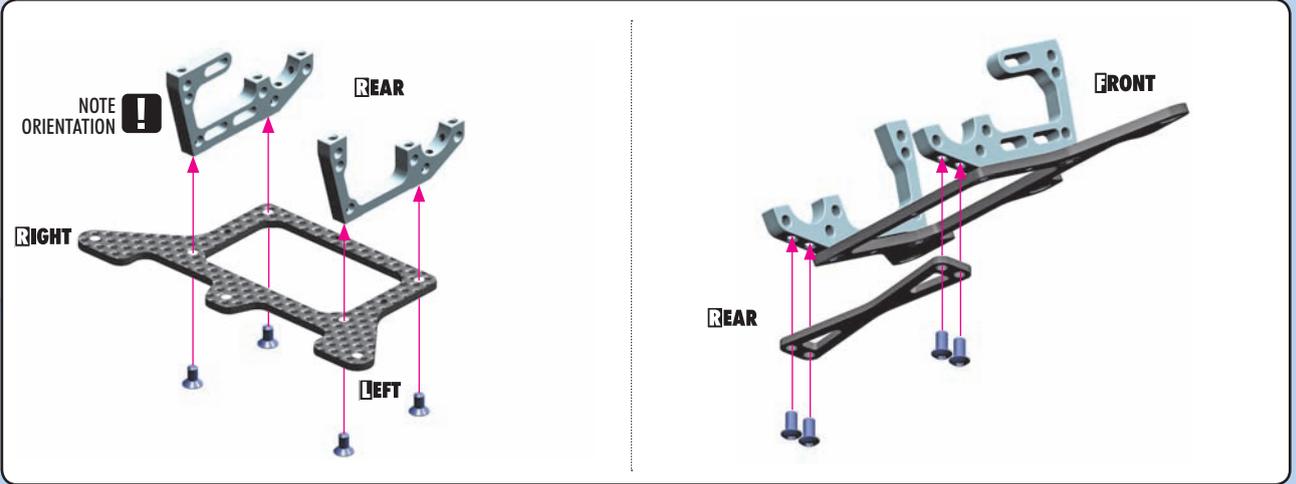
3. REAR SUSPENSION



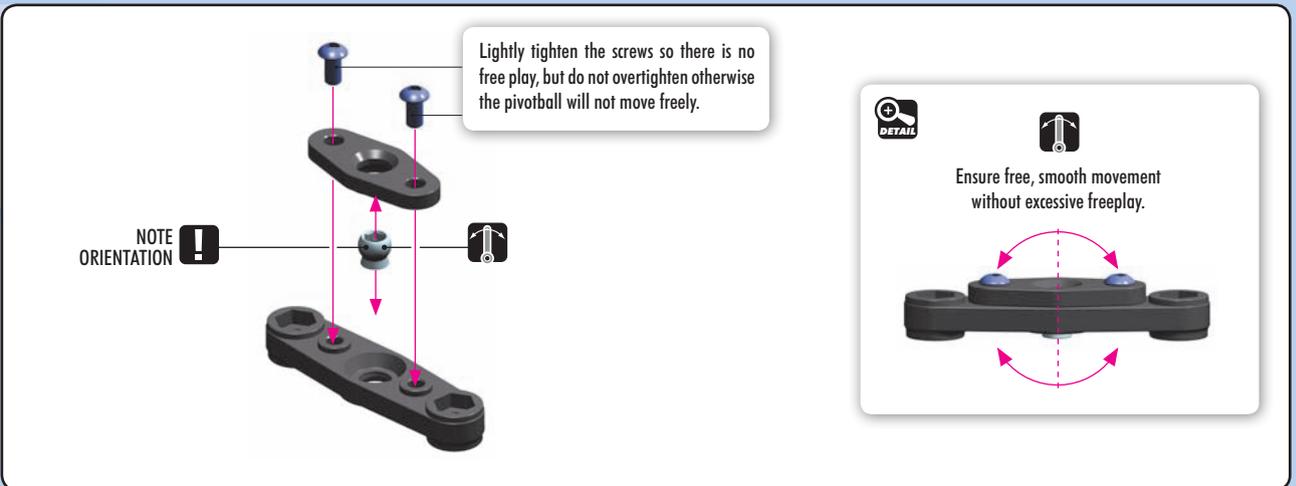
902306
SH M3x6



903306
SFH M3x6



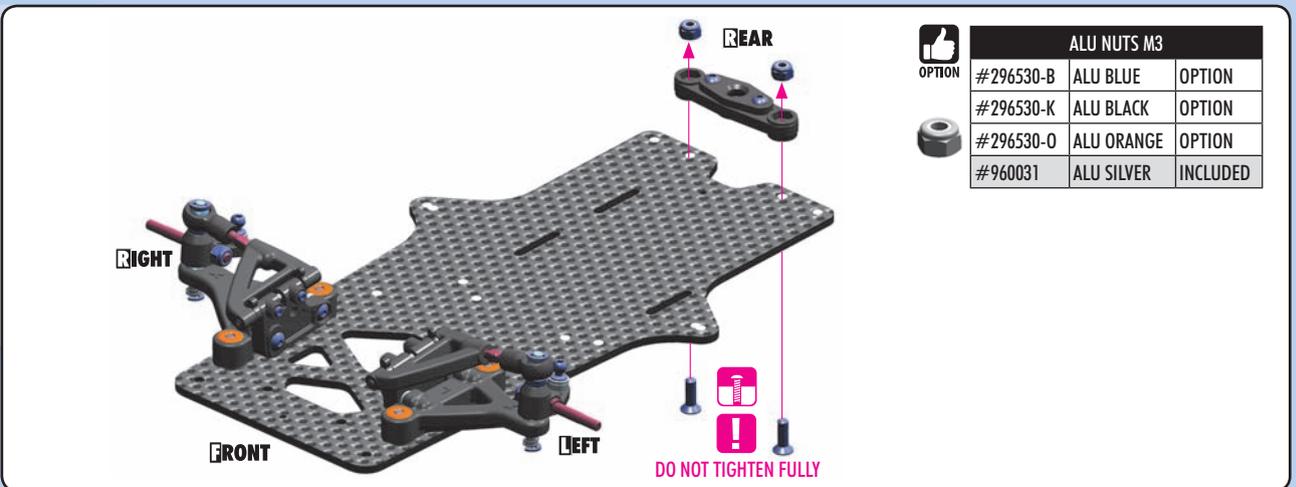
902306
SH M3x6



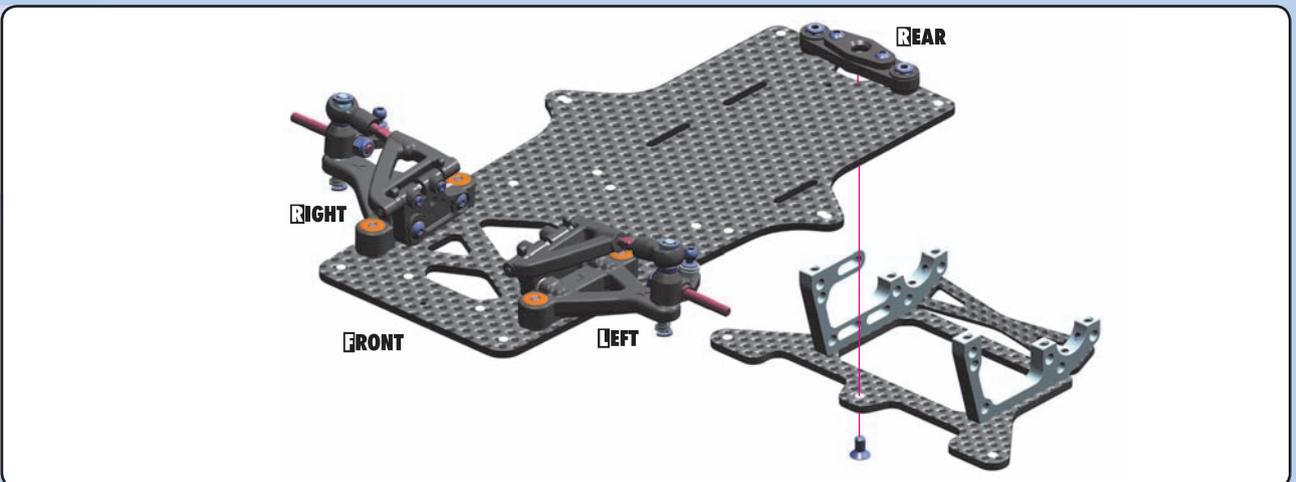
903310
SFH M3x10



960031
ALU N M3



903306
SFH M3x6

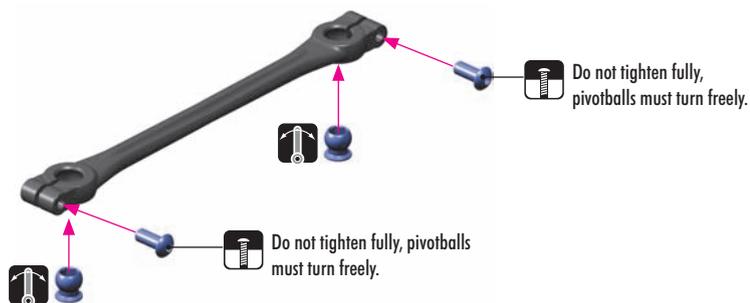


3. REAR SUSPENSION



902258
SH M2.5x8

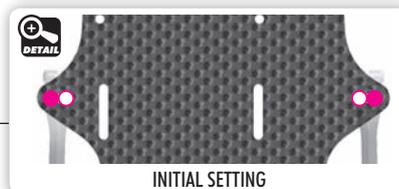
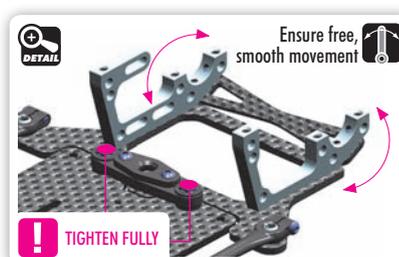
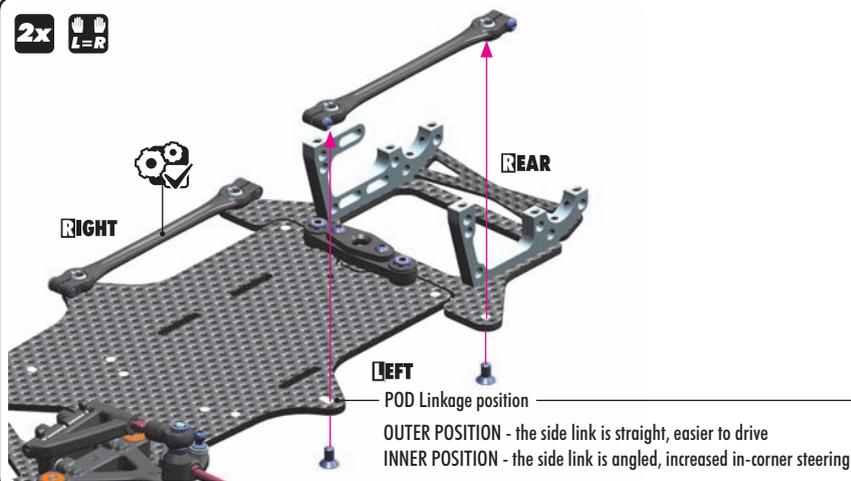
2x



903306
SFH M3x6

2x

L=R



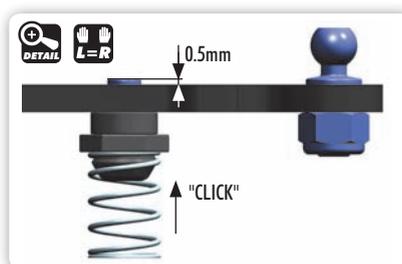
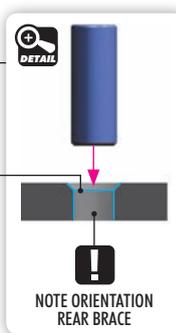
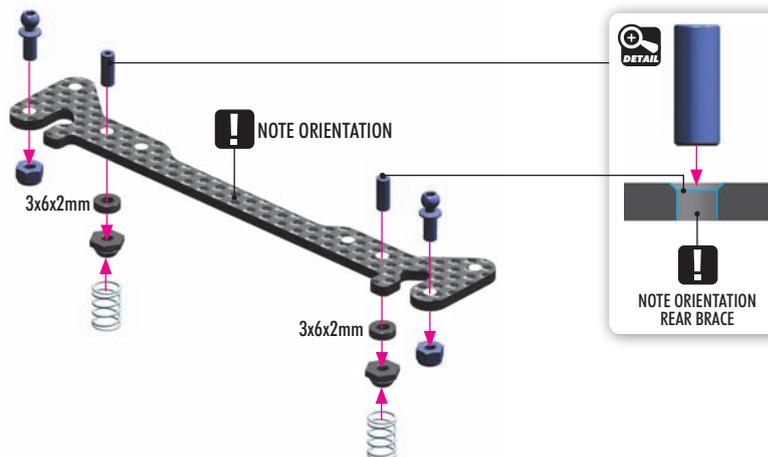
960031
ALU N M3



306219
SHIM 3x6x2



901308
SB M3x8



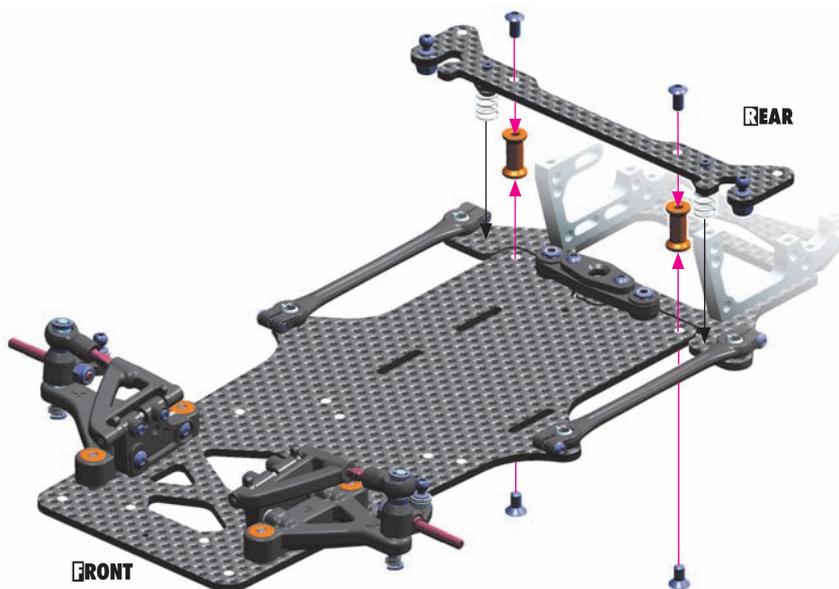
ALU NUTS M3			
OPTION	#296530-B	ALU BLUE	OPTION
	#296530-K	ALU BLACK	OPTION
	#296530-O	ALU ORANGE	OPTION
	#960031	ALU SILVER	INCLUDED



902306
SH M3x6



903306
SFH M3x6



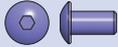
3. REAR SUSPENSION



960031
ALU N M3



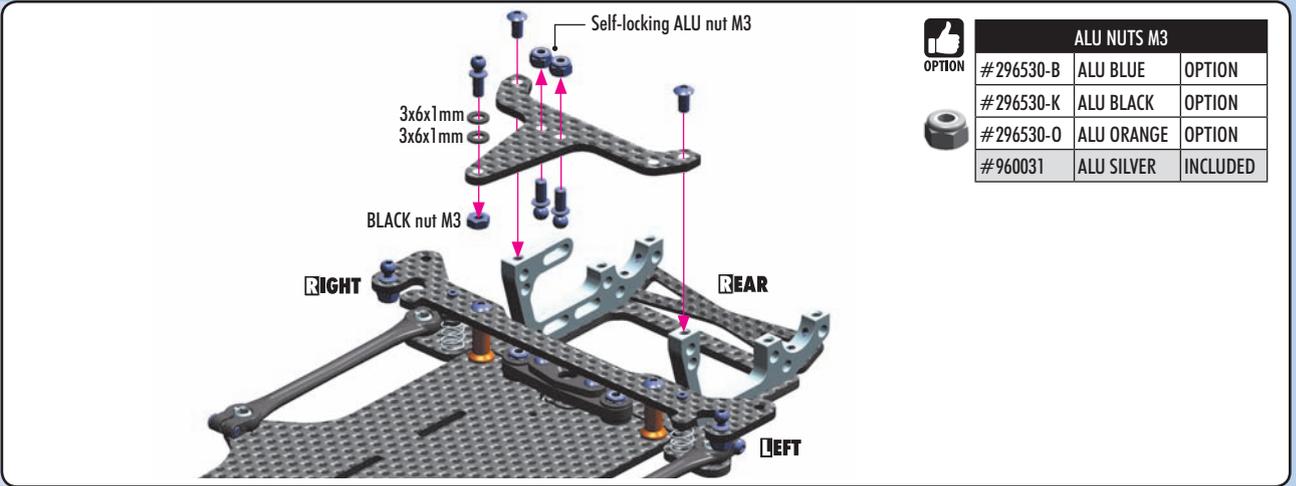
306219
SHIM 3x6x1



902306
SH M3x6



960032
N M3



OPTION



ALU NUTS M3		
#296530-B	ALU BLUE	OPTION
#296530-K	ALU BLACK	OPTION
#296530-O	ALU ORANGE	OPTION
#960031	ALU SILVER	INCLUDED

2x

2x

Add oil in each slot of the COMPOSITE side tubes.

NOTE:
Add oil only in the slots, not on the whole tube.
After assembling the side tubes, check for smooth operation.
It is very important to re-oil the side tubes, at least once per race day.
You may use different oil thicknesses depending on track conditions.

TIP

For HIGH grip	use SOFTER oils
For LOW grip or ASPHALT	use HARDER oils

HUDY OILS 100ml

#106411	1000cSt
#106421	2000cSt
#106431	3000cSt
#106451	5000cSt
#106461	6000cSt
#106471	7000cSt
#106481	8000cSt
#106511	10000cSt

TIP The angle of the side tubes has a fine effect on car performance.

HIGHER angle: stiffer feeling, less roll
LOWER angle (flatter): softer feeling, more roll

OPTIONAL SIDE SHOCK

OPTIONAL Optional side shock can be used to improve traction in low- and medium-grip conditions.
The optional side shock replaces the 2 side tubes.

OPTIONAL PARTS (not included)

#378100	Side Shock Absorber Set
#302654	Ball End 4.9mm with 8mm Thread - V2 (2)
#303120	Set of Alu Shims (0.5mm, 1.5mm, 2.5mm)
#372651	Ball Universal 4.9mm - HUDY Spring Steel™ (2)
#902308	Hex Screw SH M3x8 (10)

4. BALL DIFFERENTIAL



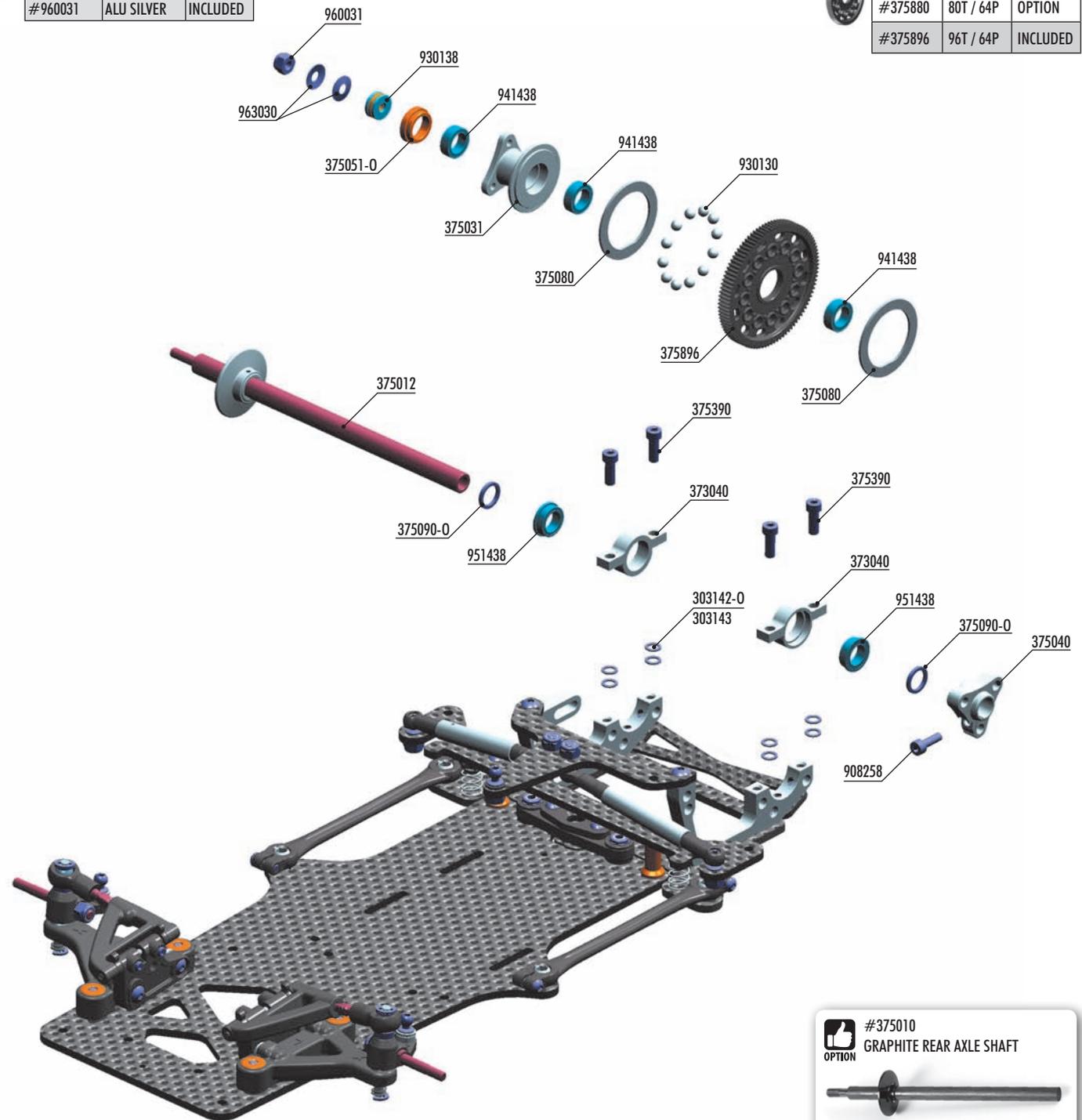
OPTION

ALU NUTS M3		
#296530-B	ALU BLUE	OPTION
#296530-K	ALU BLACK	OPTION
#296530-O	ALU ORANGE	OPTION
#960031	ALU SILVER	INCLUDED



OPTION

SPUR GEARS		
#375876	76T / 64P	OPTION
#375878	78T / 64P	OPTION
#375880	80T / 64P	OPTION
#375896	96T / 64P	INCLUDED



OPTION

#375010 GRAPHITE REAR AXLE SHAFT



The graphite rear axle is 9g lighter for great weight savings and improved acceleration, but it is more fragile.

BAG

04

303142-0	ALU SHIM 3x5x0.5MM - ORANGE (10)	908258	HEX SCREW SOCKET HEAD CAP M2.5x8 (10)
303143	ALU SHIM 3x5x0.25MM (10)	930130	CARBIDE BALL 3.175MM (12)
373040	ALU HEX SCREW M3x8 FOR REAR WHEELS (6)	930138	CARBIDE BALL-BEARING AXIAL F3-8 3x8x3.5
375012	STEEL REAR AXLE SHAFT - HUDY SPRING STEEL™	941438	HIGH-SPEED BALL-BEARING 1/4"x3/8"x1/8" RUBBER SEALED (2)
375031	ALU REAR WHEEL HUB - RIGHT	951438	BALL-BEARING 1/4" x 3/8" x 1/8" FLANGED (2)
375040	ALU REAR WHEEL HUB - LEFT	960031	ALU NUT M3 (10)
375051-0	ALU DIFF HUB - ORANGE	963030	CONE WASHER ST 3x8x0.5 (10)
375080	D-LOCK DIFF PLATE (2)		
375090-0	SET OF ALU SHIMS (0.5MM, 1.0MM, 2.0MM) - ORANGE		
375390	ALU HEX SCREW M3x8 FOR REAR WHEELS (6)		
375896	COMPOSITE SPUR GEAR - 96T / 64P		

4. BALL DIFFERENTIAL

- 303142-0 SHIM 3x5x0.5
- 303143 SHIM 3x5x0.25
- 375390 ALU SCH M3x8

SET-UP BOOK
RIDE HEIGHT

2x **L=R**

The thickness of shims used affects the ride height of the car, so determine the proper amount of shimming based on tire diameter.

IMPORTANT: Always use the same thickness of shims on both left & right sides.

For INITIAL SETTING, use (2x) 3x5x0.5mm on both left & right sides.
Optionally included: (4x) 3x5x0.25mm shims for fine tuning.

NOTE ORIENTATION

- 375090-0 6.4x8.4x1.0
- 375090-0 6.4x8.4x2.0
- 908258 SCH M2.5x8
- 951438 BB 1/4"x3/8"x1/8"

SET-UP BOOK
TRACK-WIDTH

#375010 GRAPHITE REAR AXLE SHAFT

OPTION

The graphite rear axle is 9g lighter for great weight savings and improved acceleration, but it is more fragile.

DETAIL

To set track-width, use the hole in the carbon pod plate as the centre point; this hole should always be centred between the two rear wheels once overall track-width is set. To set the track-width more easily, set the car on a ruler or use a digital vernier caliper.

Rear track-width is directly affected by wheel offsets, which can vary depending on tire brand.

Do not use for basic set-up

Bearing Oil (HUDY #106230)

6mm

2x (6.4x8.4x1mm)

2x (6.4x8.4x2mm)

RIGHT

Flanged

LEFT

Flanged

NOTE ORIENTATION

The axle must have a VERY small amount of side play. If there is no side play, the axle may bind and damage the ball-bearings.

- 960031 ALU N M3
- 930130 B 3.1
- 930138 BA 3x8
- 941438 BB 1/4"x3/8"x1/8"
- 963030 ST 3x8

SET-UP BOOK
DIFFERENTIAL

REAR

OPTION

SPUR GEARS		
#375876	76T / 64P	OPTION
#375878	78T / 64P	OPTION
#375880	80T / 64P	OPTION
#375896	96T / 64P	INCLUDED

3.2mm

3.0mm

8.0mm

7.8mm

Diff Grease (HUDY #106211)

NOTE ORIENTATION

Bearing Oil (HUDY #106230)

Diff Grease (HUDY #106211)

NOTE ORIENTATION

NOTE ORIENTATION

Bearing Oil (HUDY #106230)

Diff Grease (HUDY #106211)

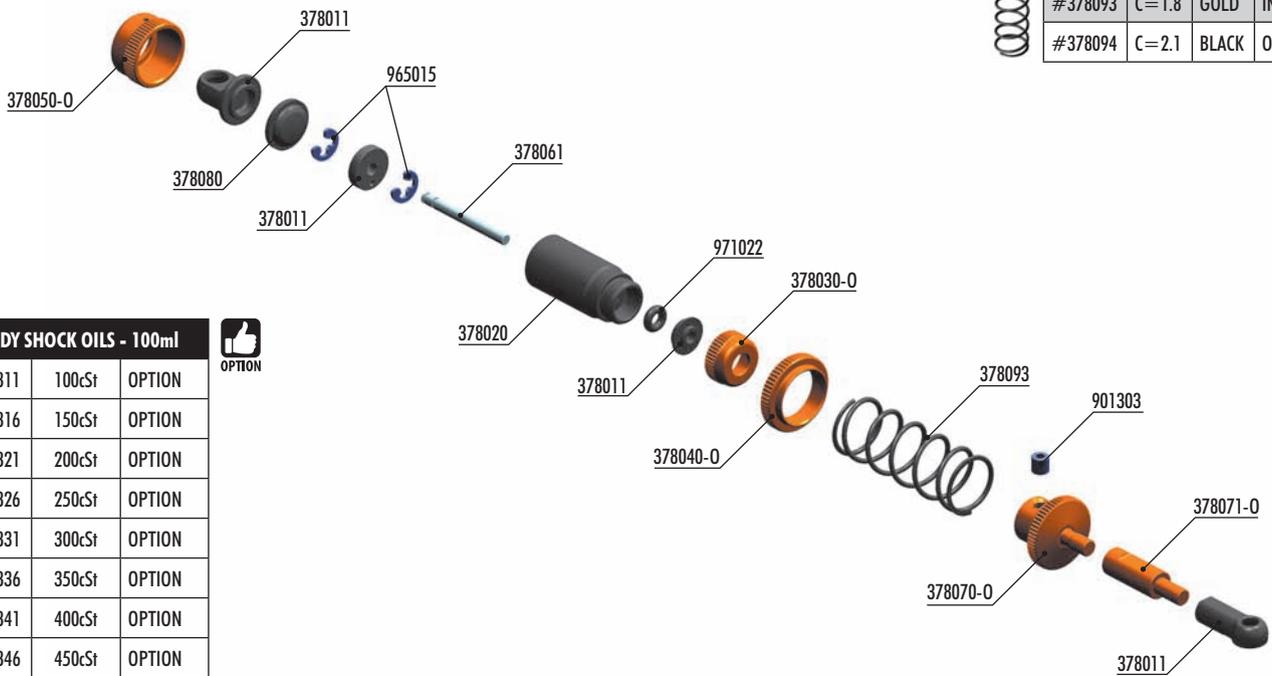
IMPORTANT

This nut affects the tightness and stiffness of the rear differential. Tighten the nut gently so the diff does not slip under power, but do not over-tighten or the diff balls and/or plates may be damaged.

5. SHOCK ABSORBER



SHOCK SPRINGS			
#378092	C=1.5	SILVER	OPTION
#378093	C=1.8	GOLD	INCLUDED
#378094	C=2.1	BLACK	OPTION



HUDY SHOCK OILS - 100ml		
#106311	100cSt	OPTION
#106316	150cSt	OPTION
#106321	200cSt	OPTION
#106326	250cSt	OPTION
#106331	300cSt	OPTION
#106336	350cSt	OPTION
#106341	400cSt	OPTION
#106346	450cSt	OPTION
#106351	500cSt	OPTION
#106356	550cSt	OPTION
#106361	600cSt	OPTION
#106366	650cSt	OPTION
#106370	700cSt	INCLUDED
#106376	750cSt	OPTION
#106381	800cSt	OPTION
#106391	900cSt	OPTION
#106411	1000cSt	OPTION
#106421	2000cSt	OPTION



BAG

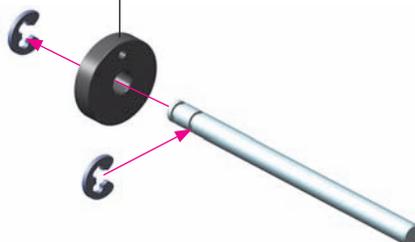


- | | | | |
|----------|--------------------------------------|----------|----------------------------|
| 378001 | SHOCK ABSORBER SET | 378071-0 | ALU SHOCK ADAPTER - ORANGE |
| 378011 | COMPOSITE SHOCK PARTS - FRAME | 378080 | SHOCK RUBBER MEMBRANE (2) |
| 378020 | ALU THREADED SHOCK BODY - HARDCOATED | 378093 | SHOCK SPRING - GOLD |
| 378030-0 | ALU SHOCK BODY CAP - LOWER - ORANGE | 901303 | HEX SCREW SB M3x3 (10) |
| 378040-0 | ALU SHOCK ADJUSTABLE COLLAR - ORANGE | 965015 | E-CLIP 1.5 (10) |
| 378050-0 | ALU SHOCK BODY CAP - UPPER - ORANGE | 971022 | SILICONE O-RING 2x2 (10) |
| 378061 | SHOCK SHAFT | | |
| 378070-0 | ALU SHOCK SPRING COLLAR - ORANGE | | |



965015
C 1.5

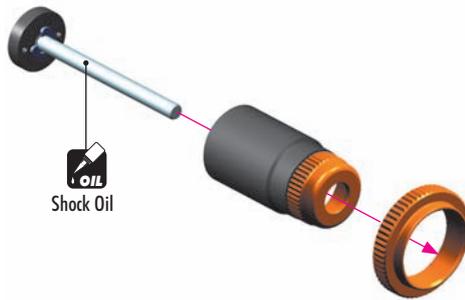
Carefully remove the shock piston from the frame, and remove all excess plastic flash.



5. SHOCK ABSORBERS

01

971022
0 2x2



DEFAULT SHOCK SETTING FOR CENTER SHOCK ABSORBER Follow the steps below to set the shock.

- 1** Extend the shock shaft completely. Fill the shock body with the shock oil.
- 2** Move the shock shaft up and down a few times to release the air bubbles trapped beneath the piston.
3~5x UP & DOWN
- 3** Orient the filled shock vertically for several minutes with the shock shaft fully extended. The remaining air bubbles will release.
- 4** Install the shock membrane into the groove in the upper shock cap.
- 5** Gently place the shock cap assembly onto the filled shock body. Excess oil will spill from the shock. Screw the shock cap onto the body by only a few turns, approx. 50%. Excess oil will flow through the hole in the shock cap.
- 6** Gently push the shock shaft completely into the shock body. Excess oil will flow through the hole in the shock cap.
- 7** Keep the shock shaft pushed in the shock body and tighten the shock cap completely.
Tighten the cap fully but do not overtighten or the rubber membrane may be damaged. Make sure that there is no oil leakage after the cap is tightened.

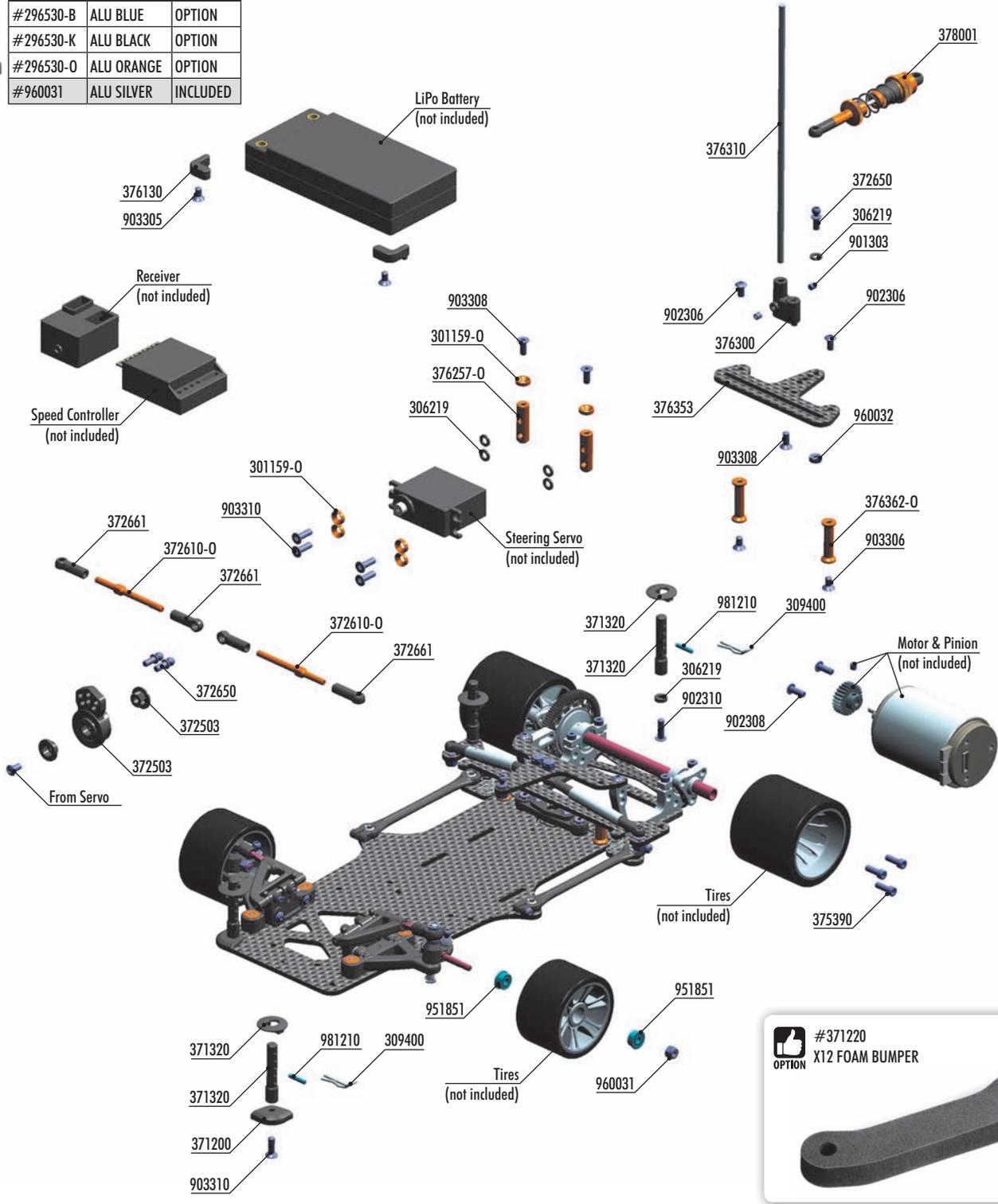
6. FINAL ASSEMBLY



OPTION



ALU NUTS M3		
#296530-B	ALU BLUE	OPTION
#296530-K	ALU BLACK	OPTION
#296530-O	ALU ORANGE	OPTION
#960031	ALU SILVER	INCLUDED



#371220
OPTION X12 FOAM BUMPER

BAG

06

301159-0	ALU COUNTERSUNK SHIM - ORANGE (4)	376362-0	ALU ANTENNA HOLDER MOUNT - ORANGE (2)
305968~306000	PINION GEAR HARDCOATED 18~50T/64P	376310	FIBERGLASS SOLID ANTENNA ROD + CAP
306219	COMPOSITE SET OF SERVO SHIMS (4)	378001	SHOCK ABSORBER SET
309400	BODY CLIP FOR 5MM BODY POST (8)	901303	HEX SCREW SB M3x3 (10)
371200	COMPOSITE CHASSIS PROTECTOR (2)	902306	HEX SCREW SH M3x6 (10)
371320	COMPOSITE BODY POST (2)	902308	HEX SCREW SH M3x8 (10)
372503	COMPOSITE SERVO SAVER - STIFF - SET	902310	HEX SCREW SH M3x10 (10)
372610-0	ALU ADJ. TURNBUCKLE M3x42 MM - ORANGE (2)	903305	HEX SCREW SFH M3x5 (10)
372650	BALL-END 4.2MM - THREADED - HUDY SPRING STEEL™ (2)	903306	HEX SCREW SFH M3x6 (10)
372661	COMPOSITE STEERING BALL-JOINT 4.2 MM OPEN (4)	903308	HEX SCREW SFH M3x8 (10)
375390	ALU HEX SCREW M3x8 FOR REAR WHEELS (6)	903310	HEX SCREW SFH M3x10 (10)
376130	COMPOSITE LiPo BATTERY BACKSTOP (2)	951851	BALL-BEARING 1/8" x 5/16" x 9/64" FLANGED (2)
376257-0	ALU SERVO MOUNT - ORANGE (2)	960031	ALU NUT M3 (10)
376300	COMPOSITE ANTENNA MOUNT	960032	NUT M3 (10)
376353	GRAPHITE PLATE FOR ANTENNA HOLDER	981210	PIN 2x10 (10)

6. FINAL ASSEMBLY



903310
SFH M3x10

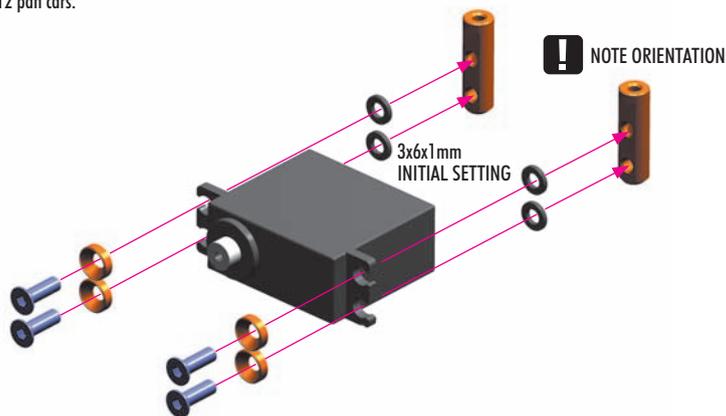


306219
SHIM 3x6x1

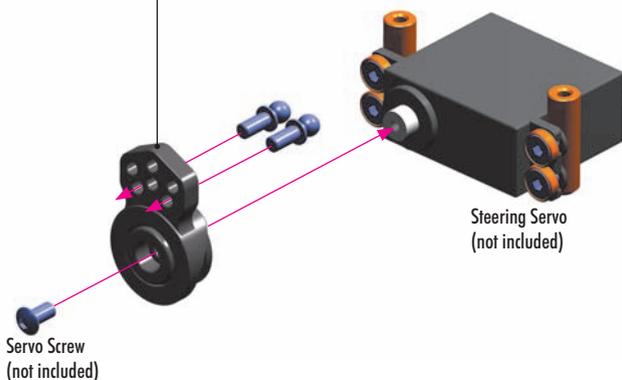
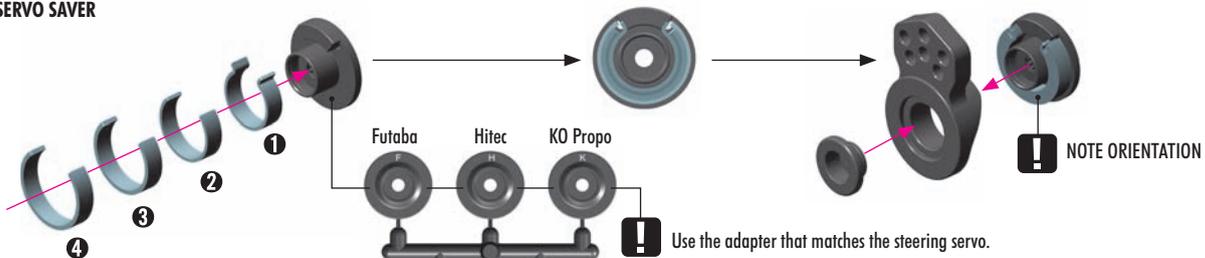


ACKERMANN

! We recommend using a servo for 1/12 pan cars.



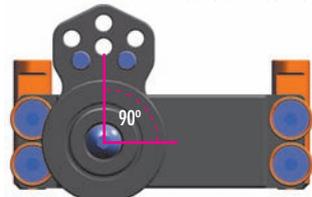
SERVO SAVER



INITIAL SETTING



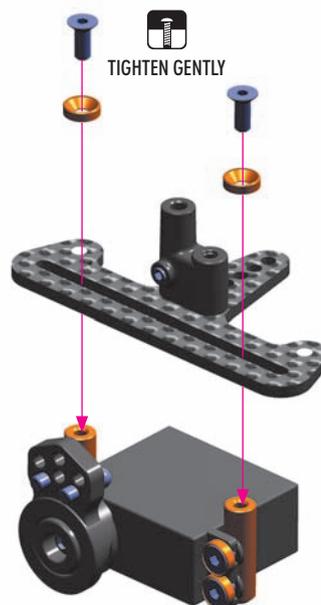
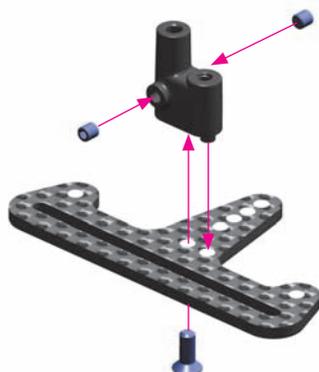
Note the orientation of servo saver when servo is in neutral.



901303
SB M3x3



903308
SFH M3x8



6. FINAL ASSEMBLY

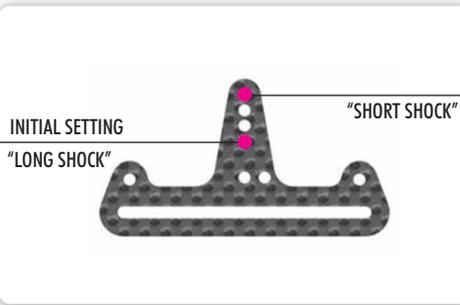
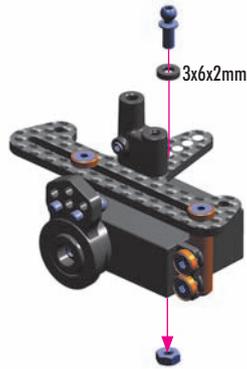


306219
SHIM 3x6x2

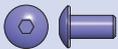
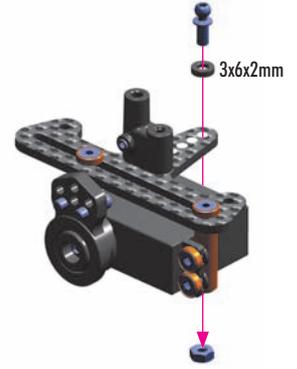


960032
N M3

ALTERNATIVE 1 (INITIAL SETTING) LONG SHOCK (FORWARD MOUNT POSITION)



ALTERNATIVE 2 SHORT SHOCK (REARWARD MOUNT POSITION)

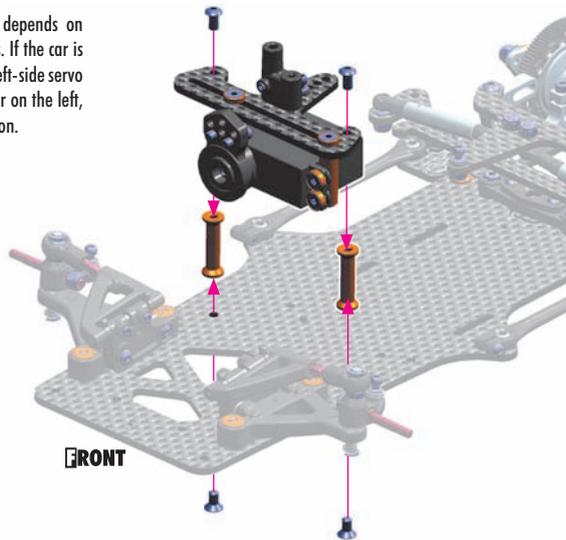


902306
SH M3x6



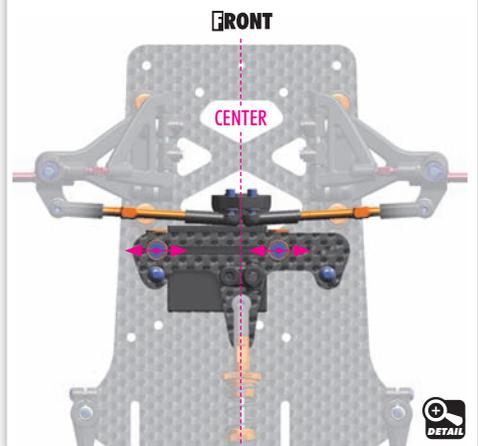
903306
SFH M3x6

The position of the servo depends on the weight of the electronics. If the car is heavier on the right, use a left-side servo position; if the car is heavier on the left, use a right-side servo position.



FRONT

The floating servo mount eliminates unwanted tweak, and also allows you to adjust any 1/12 servo to the centerline of the chassis.



FRONT

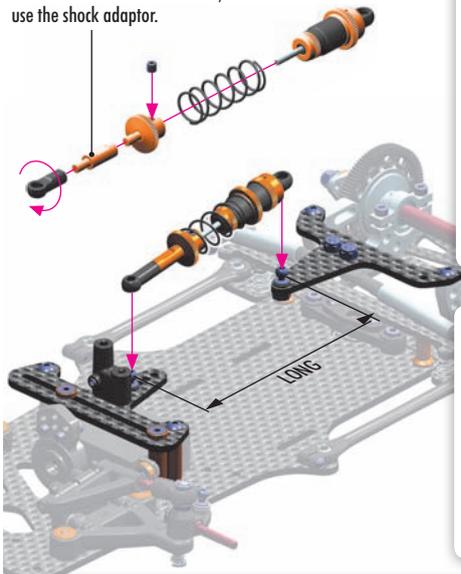
CENTER



901303
SB M3x3

ALTERNATIVE 1 (INITIAL SETTING) LONG SHOCK

For the LONG shock alternative, use the shock adaptor.



An innovative new feature is to change the center shock length (and front mounting position). By using longer or shorter shock, the damping and steering characteristics can be changed.

LONG SHOCK (INITIAL SETTING):
Shock is built WITH adaptor.
Front mount is FORWARD.
Improves driveability over bumps, improves on-power traction.

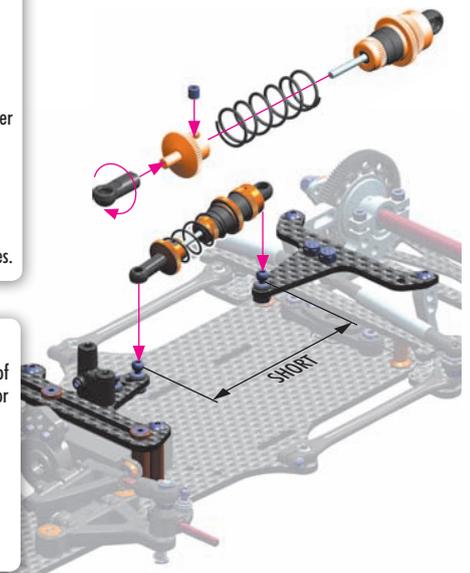
SHORT SHOCK:
Shock is built WITHOUT adaptor.
Front mount is REARWARD.
Improves steering response, quicker direction changes.

DOWNSTOP ADJUSTMENT

The length of the shock absorber affects the amount of rear downstop. To adjust, thread the ball-joint on or off the bottom spring cap or adaptor.

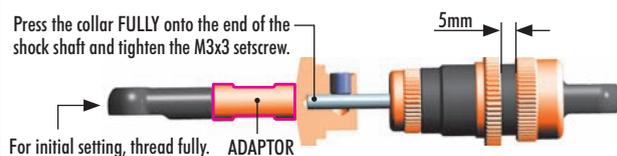


ALTERNATIVE 2 SHORT SHOCK



LONG SHOCK (INITIAL SETTING)

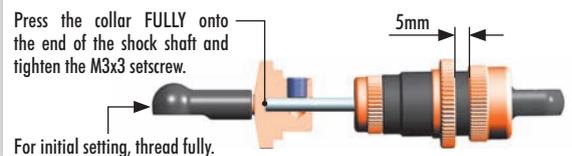
Press the collar FULLY onto the end of the shock shaft and tighten the M3x3 setscrew.



For initial setting, thread fully. ADAPTOR

SHORT SHOCK

Press the collar FULLY onto the end of the shock shaft and tighten the M3x3 setscrew.



For initial setting, thread fully.

6. FINAL ASSEMBLY



2x **L=R**

27.2mm
Left thread **LEFT**

27.2mm
RIGHT Left thread

2x **L=R**

NOTE ORIENTATION !

RIGHT

FRONT **LEFT**

10

306219
SHIM 3x6x3

902310
SH M3x10

981210
P 2x10

2x **L=R**

REAR

3x6x3mm

RIGHT **LEFT**

903310
SFH M3x10

981210
P 2x10

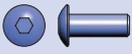
2x **L=R**

REAR

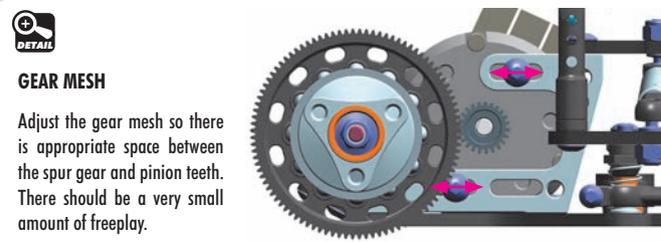
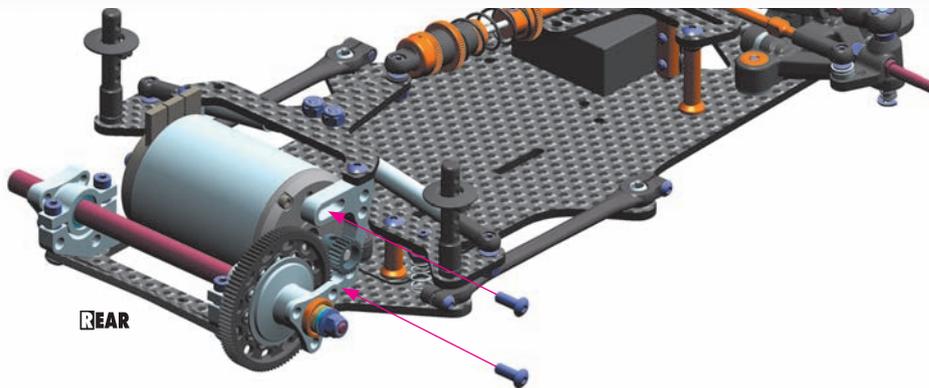
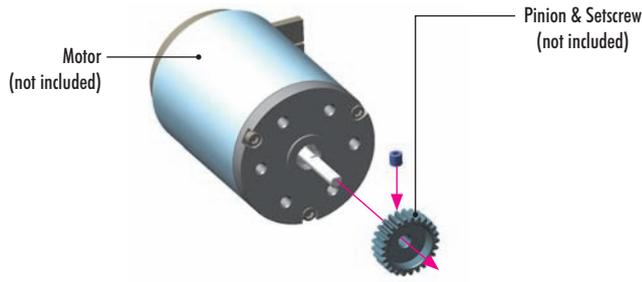
RIGHT **FRONT** **LEFT**

#371220
OPTION X12 FOAM BUMPER

6. FINAL ASSEMBLY



902308
SH M3x8



GEAR MESH

Adjust the gear mesh so there is appropriate space between the spur gear and pinion teeth. There should be a very small amount of freeplay.

PINION GEARS ALU HARDCOATED

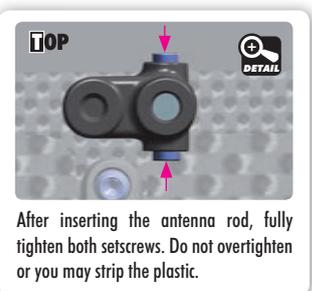
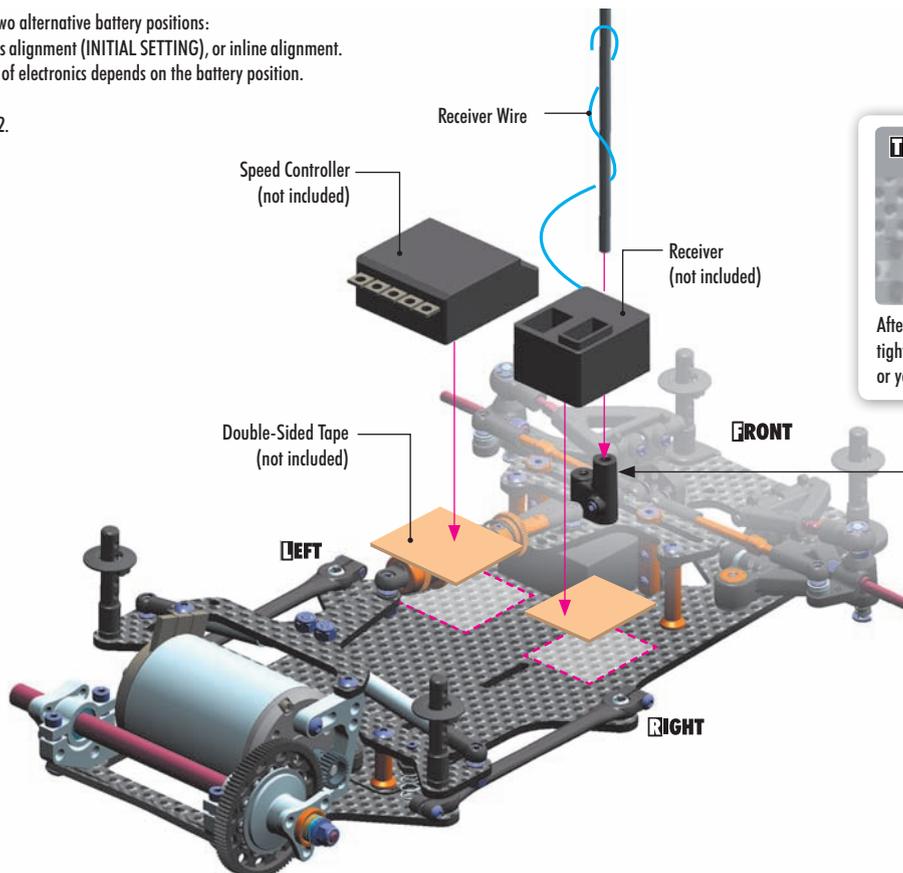
#305968	18T / 64P	OPTION
#305969	19T / 64P	OPTION
#305970	20T / 64P	OPTION
#305971	21T / 64P	OPTION
#305972	22T / 64P	OPTION
#305973	23T / 64P	OPTION
#305974	24T / 64P	OPTION
#305975	25T / 64P	OPTION
#305976	26T / 64P	OPTION
#305977	27T / 64P	OPTION
#305978	28T / 64P	OPTION
#305979	29T / 64P	OPTION
#305980	30T / 64P	OPTION
#305981	31T / 64P	OPTION
#305982	32T / 64P	OPTION
#305983	33T / 64P	OPTION
#305984	34T / 64P	OPTION
#305985	35T / 64P	OPTION
#305986	36T / 64P	OPTION
#305987	37T / 64P	OPTION
#305988	38T / 64P	OPTION
#305989	39T / 64P	OPTION
#305990	40T / 64P	OPTION
#305991	41T / 64P	OPTION
#305992	42T / 64P	OPTION
#305993	43T / 64P	OPTION
#305994	44T / 64P	OPTION
#305996	46T / 64P	OPTION
#305997	47T / 64P	OPTION
#305998	48T / 64P	OPTION
#306000	50T / 64P	OPTION



GEAR RATIO

There are two alternative battery positions: cross-chassis alignment (INITIAL SETTING), or inline alignment. Positioning of electronics depends on the battery position.

See page 22.



After inserting the antenna rod, fully tighten both setscrews. Do not overtighten or you may strip the plastic.

6. FINAL ASSEMBLY

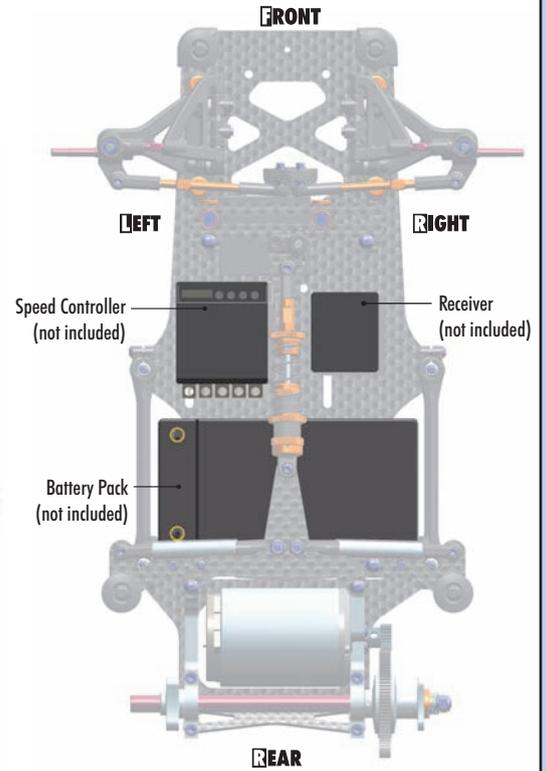
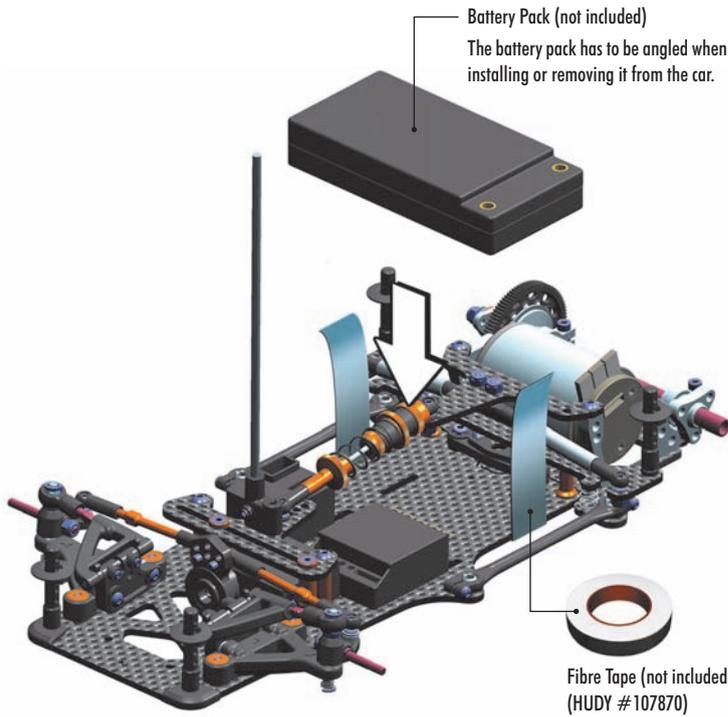


903305
SFH M3x5

LIPO BATTERY CONFIGURATION 1 CROSS-CHASSIS ALIGNMENT:

INITIAL ASSEMBLY

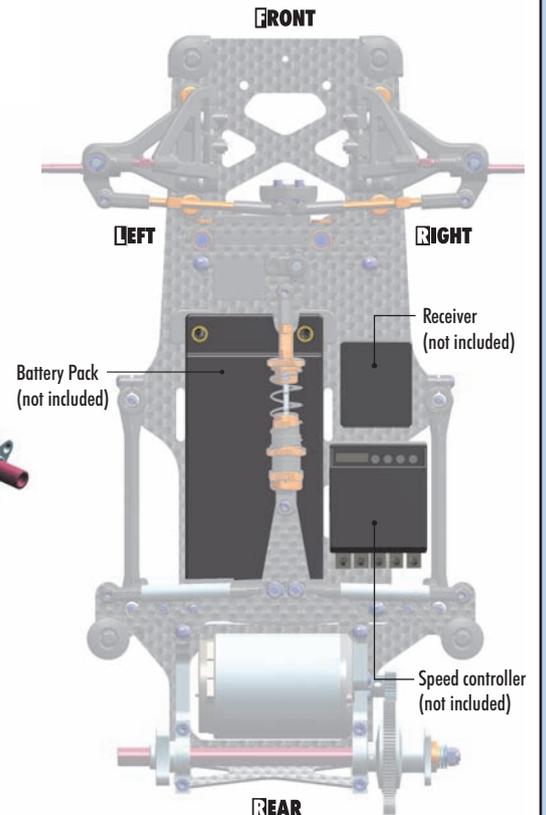
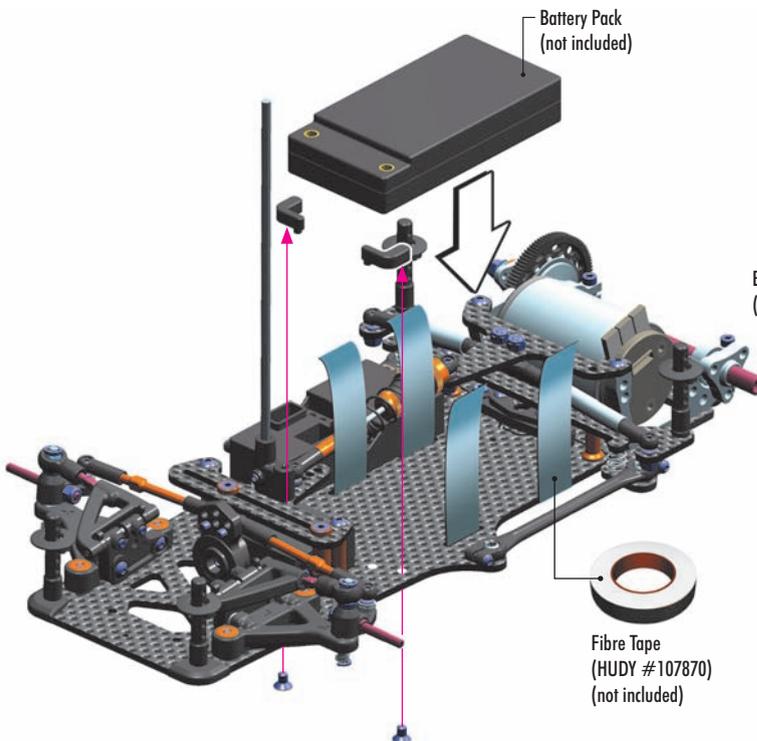
Cross-chassis alignment provides more neutral handling, making the car less sensitive to set-up changes and gives reduced steering responsive. Recommended for low- and medium-traction conditions.



903305
SFH M3x5

LIPO BATTERY CONFIGURATION 2 INLINE ALIGNMENT:

Inline battery alignment improves cornering speed and reduces the chance that the rear of the car will "diff out." Recommended for high-traction conditions.



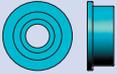
6. FINAL ASSEMBLY



960031
ALU N M3



375390
ALU SCH M3x8



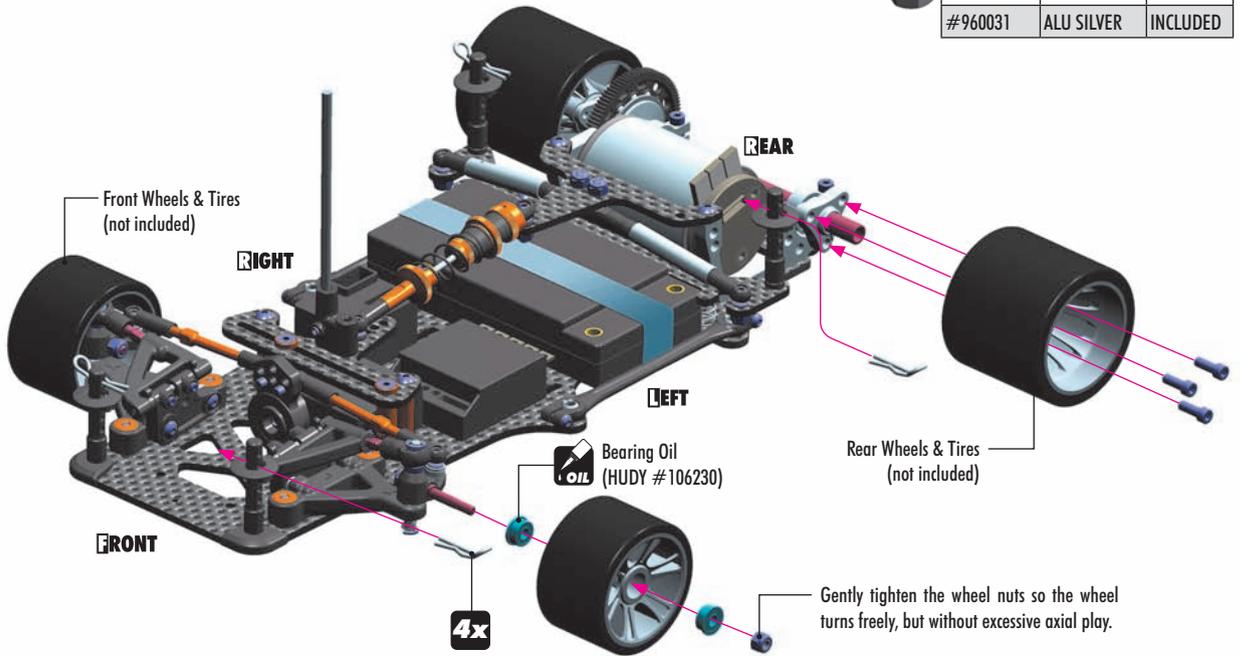
951851
BB 1/8" x 5/16" x 9/64"



OPTION



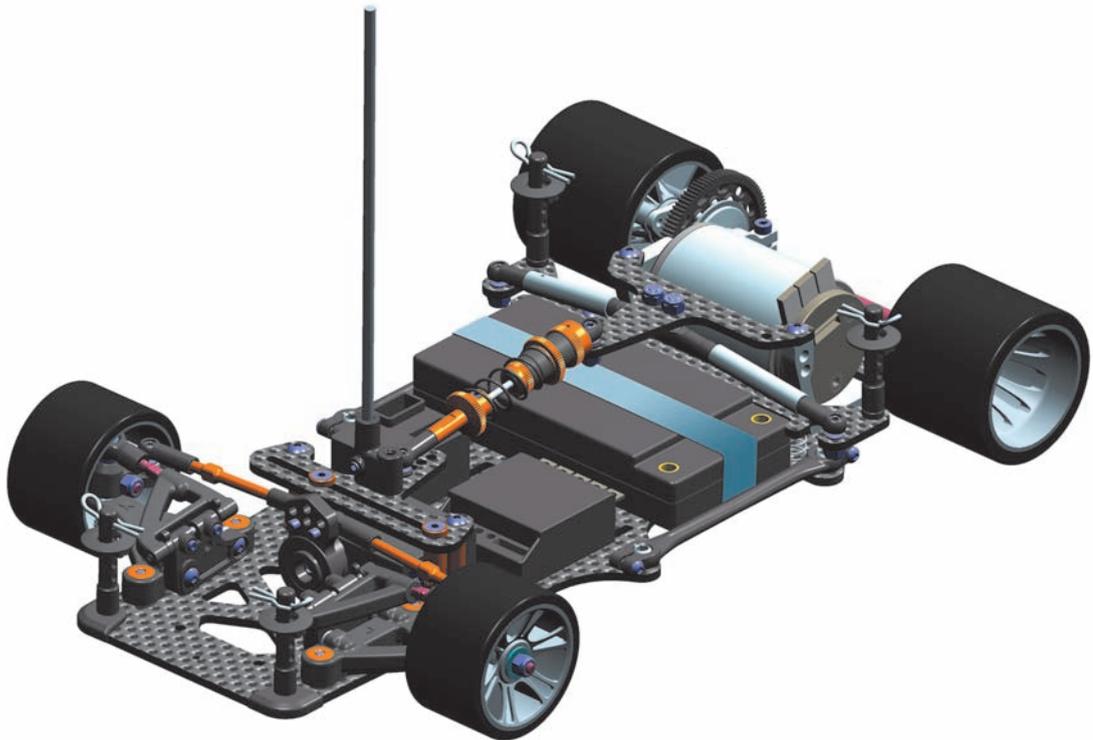
ALU NUTS M3		
#296530-B	ALU BLUE	OPTION
#296530-K	ALU BLACK	OPTION
#296530-O	ALU ORANGE	OPTION
#960031	ALU SILVER	INCLUDED



Gently tighten the wheel nuts so the wheel turns freely, but without excessive axial play.



FINAL ASSEMBLED VIEW



www.teamxray.com

XRAY EUROPE

XRAY, K VÝSTAVISKU 6992, 91101 TRENCIN, SLOVAKIA, EUROPE
PHONE: +421-32-740 11 00, FAX: +421-32-740 11 09, info@teamxray.com

XRAY USA

RC AMERICA, 2030 Century Center Blvd #15, Irving, TX 75062, USA
PHONE: 214-744-2400, FAX: 214-744-2401, xray@rcamerica.com



[/TeamXray](#)



[/TeamXray](#)



[/TeamXray](#)



[/XrayRacing](#)



[/+TeamXrayRC](#)